

HEAVY DUTY UTILITY AXLES

9,000 - 15,000 lbs. Capacity



DEXTER AXLE
www.dexteraxle.com



This information is intended as a guide for the proper specification and application of Dexter Axle running gear, associated components and accessories.

Dexter offers a full line of trailer axles that can be used in many different applications. When specifying any pre-engineered components such as axles, it is the responsibility of the trailer designer to insure compatibility with the vehicle and all of its sub-systems.

Information

The information presented is meant to assist trailer manufacturers in the specification of their running gear components. Dexter Axle does not warrant that the information given constitutes an approved trailer design or application. Dynamic loading, travel requirements unique to the trailer design, unusual service conditions, trailer configurations, unequal load distribution, hitch or coupler arrangements and towing vehicle suspension characteristics can significantly affect the performance of any trailer axle and/or suspension systems. It remains the responsibility of the trailer manufacturer to evaluate, specify and test their trailer/running gear combination before production and to certify it as such. While the information presented at the time of this writing is current, it is subject to change as designs and components evolve over time.

Disclaimer of Warranty and Limitation of Liability

All users of this product catalog acknowledge that the information presented is significantly affected by factors within the exclusive knowledge of the user including, among other things, service conditions, trailer configurations, load distributions, hitch and coupler arrangements and tow vehicle suspension characteristics, that the users have independently investigated these factors and have solely relied on those investigations when using this catalog, and that it is the responsibility of the user to adequately specify, evaluate and test its trailer/running gear combinations.

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Load Ratings

The maximum load carrying capacity of any assembly is limited to the lowest load rating of any individual component selected. For instance, the load rating of a pair of wheels may be lower than other axle components selected. If this is the case, the load carrying capacity of the axle assembly is reduced accordingly. As a specific example, if a pair of wheels is rated at 1500 pounds each and is used with other components rated at 4000 pounds per axle, the maximum load capacity is limited to 3000 pounds. If two tires are rated at 1400 pounds each and are used on this assembly, the maximum load carrying capacity is limited to 2800 pounds.

Axle Orientation

When working with trailer running gear, it is important to understand the various features and descriptions of the equipment. Most trailer axles are directional by nature, that is, it is imperative that they be installed onto the trailer in the proper manner to ensure brake functioning and correct wheel alignment. The front of the axle must be oriented toward the front of the trailer. The convention used to define right and left is based on viewing the trailer from the rear and facing in the direction of forward travel.

Features to help identify the front of the axle:

- Electric brake wires exit brake backing plates toward the rear of the axle.
- 12¼" hydraulic brakes have view ports through the dust shield on the back of the assembly. Where the brake lining is visible in the view port, that will indicate the rear or secondary shoe which is always oriented toward the rear of the axle.



- Slipper springs have the spring eye at the front of the axle.
- Leaf spring axles with inner wiring have the wires exit the tube toward the rear of the axle.
- Torflex® axles have the wheel center trailing behind the axle tube.
- Axles using $\frac{3}{4}$ " spherical ball seat wheel nuts will have right and left handed threads. The right handed thread must be on the right end or curb side of the axle while the left handed thread will be on the left end or road side of the axle.

Stub Axle Disclaimer

A stub axle is described as a trailer axle spindle, welded to a short length of tubing. Stub axles may be specified and purchased as plain spindle/tube weldments or they may be fully assembled wheel end units, with or without trailer brakes.

These incomplete axles are sold to manufacturers who wish to incorporate them into a variety of applications such as specialty vehicular axles, belt tensioning devices, machinery pivot points, etc. **Dexter Axle has no control of the design intent of these special applications and therefore cannot apply a rating or capacity to these components.**

The spindle/tube connection has been designed for suitable stress levels when used in a trailer axle, mounted to an approved suspension system and loaded to no more than the stated capacity. The use of all or part of the product for applications other than its intended purpose may not be appropriate. It is the customers' responsibility to determine the efficacy and safety of their particular application.

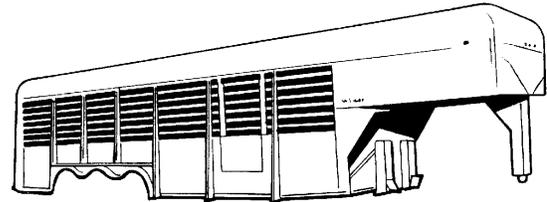
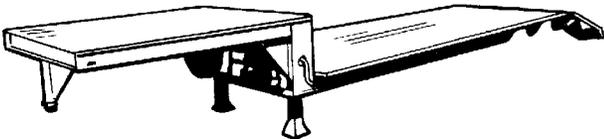
Torflex® axles can also be purchased as stub axles. This type of axle incorporates a self-contained suspension system. They can be specified as stub assemblies that will be rated for capacity when fitted with approved mounting brackets. The stated capacity will be based on the lowest rated component in each assembly.

These stub assemblies are essentially half axles that are intended to be mounted to the trailer chassis independent of each other. The trailer manufacturer must assume responsibility for the integrity of the attachment as well as the final wheel alignment since independent mounting puts these critical aspects out of Dexter's control. If used in pairs of unequal capacity, the trailer manufacturer should assign a Gross Axle Weight Rating of not more than two times the capacity of the lower rated sub assembly.

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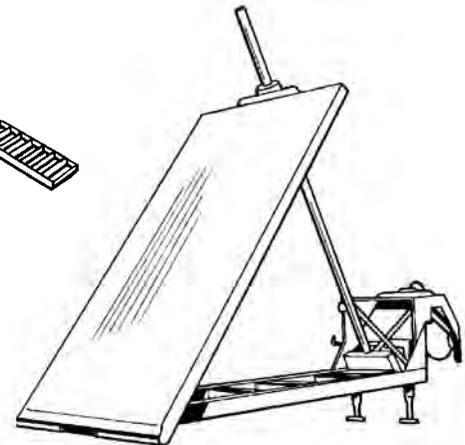
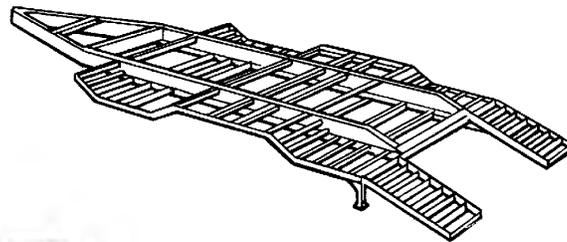
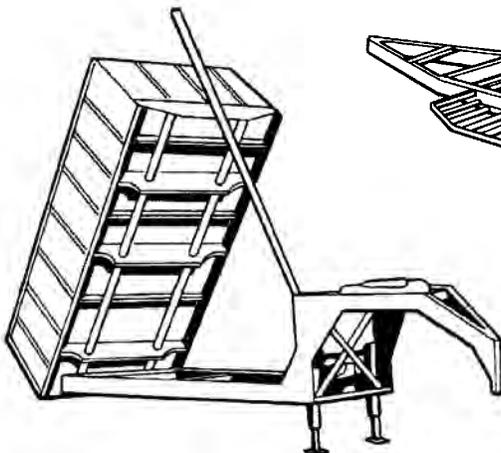
A complete line of heavy duty utility axle systems is now available from Dexter, the leader in innovative running gear design.

This manual provides information and technical data for incorporating 9,000, 10,000, 12,000 and 15,000 pound heavy duty axles into existing and future vehicle design.

Versatility, rugged reliability, and serviceability are some of the bonus features engineered into these new high performance axle systems.

The heavy duty utility axle systems have been exhaustively tested by subjecting them to a full spectrum of operating conditions exceeding the predicated end uses of the axles.

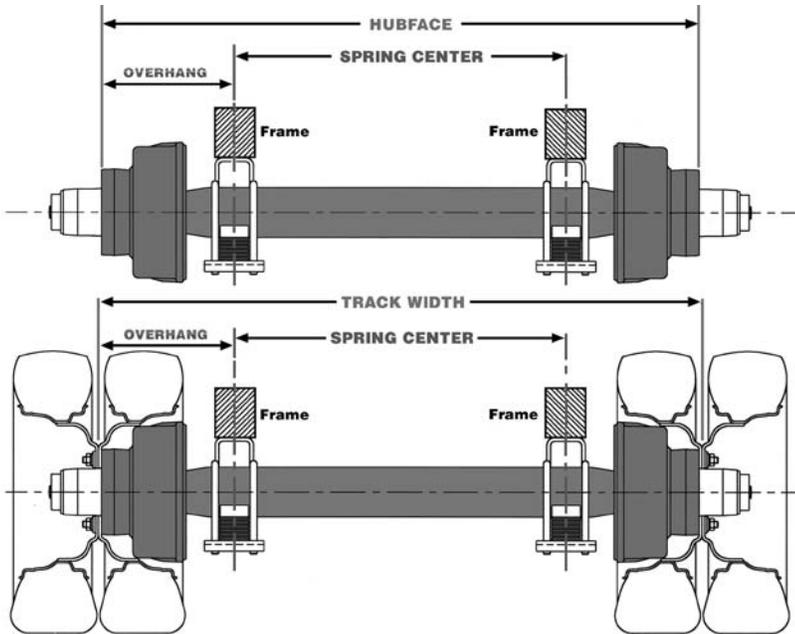
Dexter Axle Company CAN NOT guarantee that components manufactured by others will be compatible with Dexter products. It is the responsibility of the user to ensure proper fit and function.



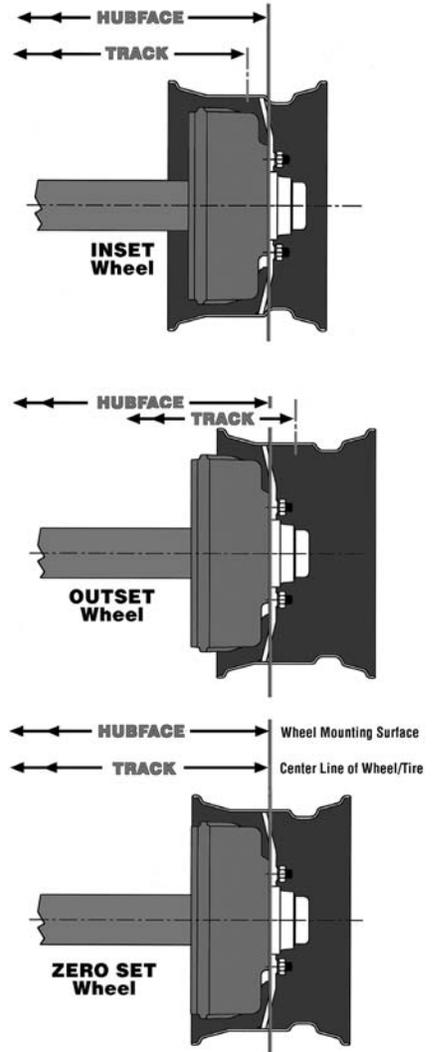
Required Axle Dimensions Options for Spring Suspension Axles



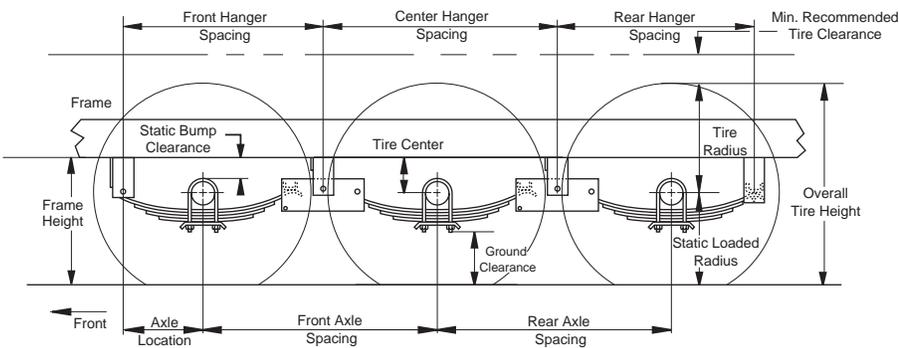
Hubface — Track Width — Spring Center



Wheel Offset



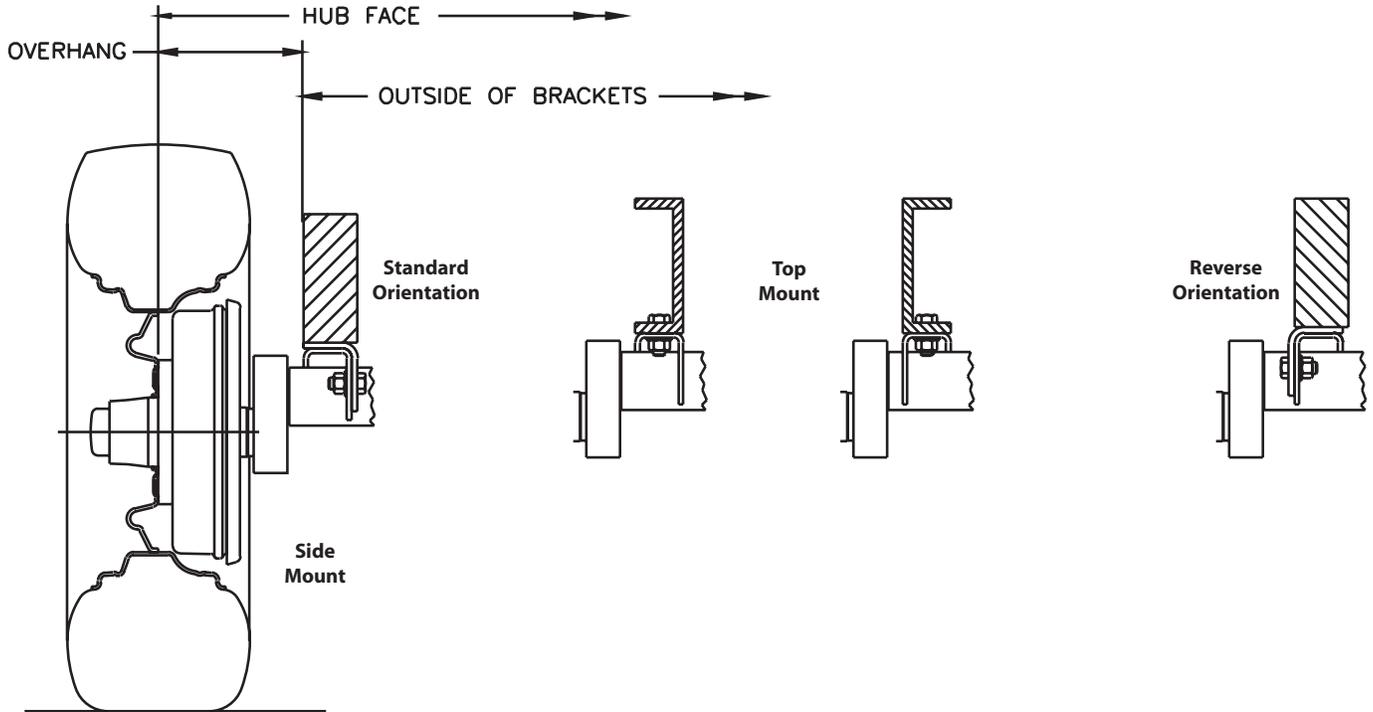
Axle Spacing



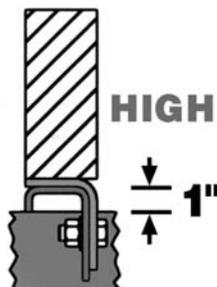
Required Axle Dimensions Options for Torflex® Suspension Axles



Bracket Orientation



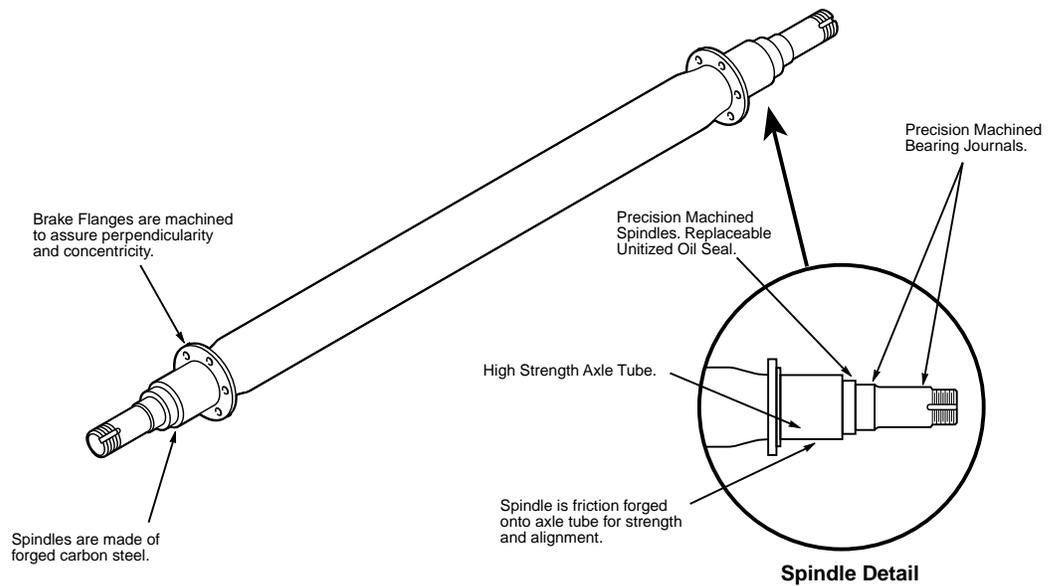
Bracket Profile



Dexter Heavy Duty Utility Axle Beam Features



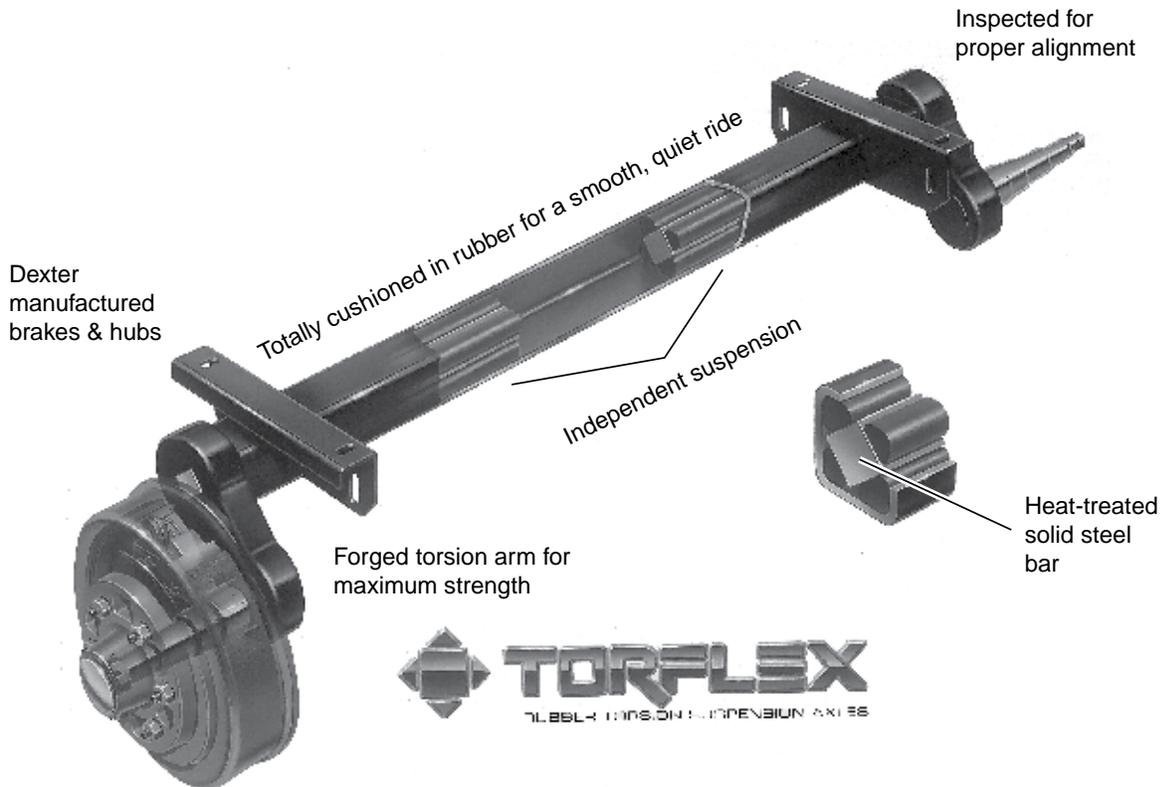
- Highest strength axle tube generally available for utility vehicle axles.
- Materials used allow a stiffer and stronger axle beam with no camber required.
- The backing plate of the Dexter electric or hydraulic brake mounts on piloted axle brake flange. This assures that brakes will perform effectively.



Torflex® Axle Beam Features

#13G – General Duty

#13D – Heavy Duty



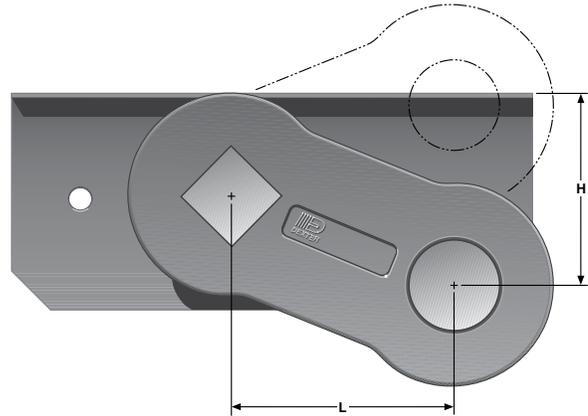
CAUTION: Triple axles assemblies are not recommended for Torflex® axles.



Articulation Dimensions

Dimensions are for high profile, top mount only. Side mount is .31" higher. Allow 3" bump clearance from full load.

Start Angle	Bracket Profile	No Load		Full Load		Shock Load	
		H	L	H	L	H	L
45° down	Hi	7.18	4.24	5.24	5.54	4.24	5.83
22.5° down	Hi	5.24	5.54	2.94	6.00	1.90	5.91
10° down	Hi	3.98	5.91	1.64	5.86	0.64	5.54
0°	Hi	2.94	6.00	0.64	5.54	-0.28	5.06
10° up	Hi	1.90	5.91	-0.28	5.06	-1.11	4.42
22.5° up	Hi	0.64	5.54	-1.30	4.24	-1.97	3.44



Note: Positive numbers in the H column indicate the spindle is BELOW the top of the bracket. Conversely, negative numbers are ABOVE the top of the bracket.

Overhang Per Side

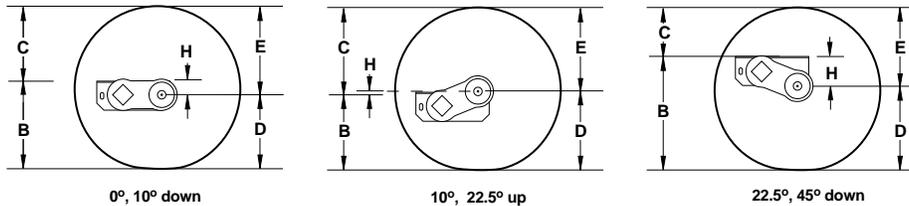
Spindle	Min.	Max.	Brake
13D	12.25"	17.20"	12¼" x 4"
13G one-piece	10.11"	17.20"	12¼" x 3⅝"
13G two-piece	11.35"	17.20"	12¼" x 3⅝"

Note: Dual wheel not available for 13G one-piece.



Full Load Dimensions

Dimensions are for high profile, top mount only. Side mount is .31" higher. Allow 3" bump clearance from full load.



Start Angle

Tire	* **		45° Down			22.5° Down			10° Down			0°			10° Up			22.5° Up		
	D	E	H	B	C	H	B	C	H	B	C	H	B	C	H	B	C	H	B	C
10R17.5HC	15.6	18.0	5.2	20.2	13.4	2.9	17.9	15.7	1.6	16.6	17.0	.6	15.6	18.0	-0.3	14.6	18.9	-1.3	13.6	19.9
215/75R 17.5	14.0	15.3	5.2	18.6	10.8	2.9	16.3	13.1	1.6	15.0	14.4	.6	14.0	15.4	-0.3	13.0	16.3	-1.3	12.0	17.3
12-16.5 LT	14.9	15.8	5.2	19.5	11.3	2.9	17.2	13.6	1.6	15.9	14.9	.6	14.9	15.9	-0.3	13.9	16.8	-1.3	12.9	17.8
9.50-16.5 LT	14.1	15.2	5.2	18.7	10.6	2.9	16.4	12.9	1.6	15.1	14.2	.6	14.1	15.2	-0.3	13.1	16.1	-1.3	12.1	17.1
9R 17.5 HC	15.4	17.1	5.2	20.0	12.5	2.9	17.7	14.8	1.6	16.4	1.61	.6	15.4	17.1	-0.3	14.4	18.0	-1.3	13.4	19.0

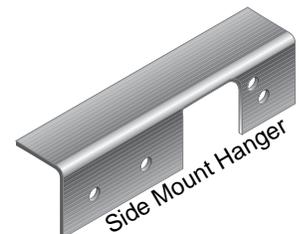
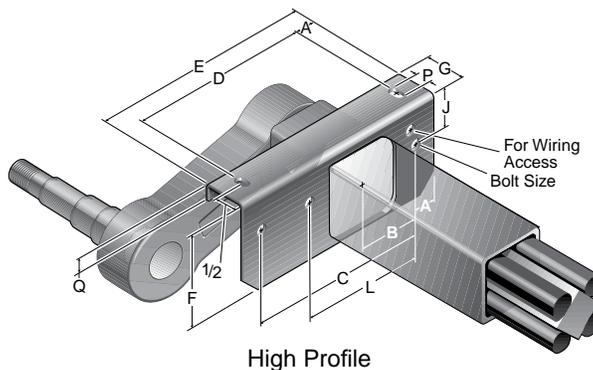
Columns D and E are dimensional examples only:

* D – Static Loaded Radius

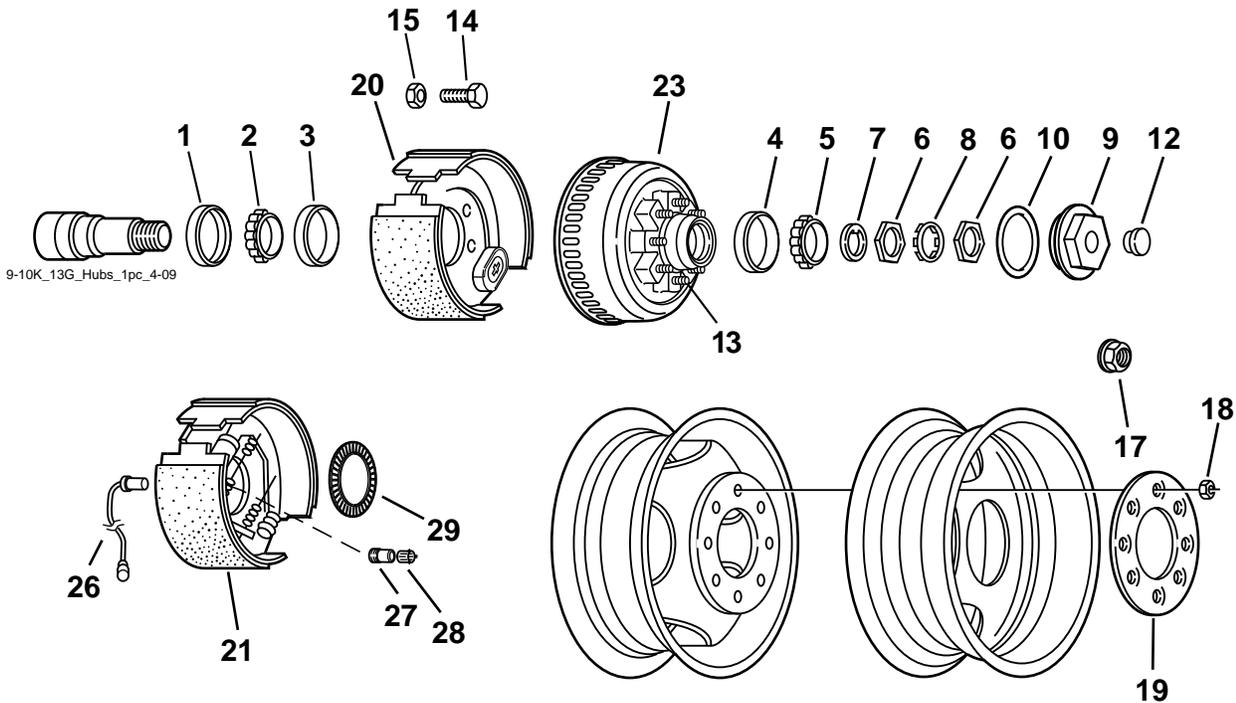
** E – Inflated Radius

#13D & #13G Bracket Dimensions

A	1.22
B	3.63
C	10.56
D	10.56
E	13.00
F	5.50
G	2.50
J	2.25
L	7.26
P	1.00
Q	1.00
Bolt Size	5/8" bolt
Tube Size	3.88



9K, 10K, and 13G General Duty One-Piece Hub Group



Note: Dual wheel cannot be used with 13G

Standard Oil Lube Parts

Item	Part No.	Description
1	010-051-00	Oil Seal
2	031-019-02	387A Inner Bearing Cone
3	031-019-01	382A Inner Bearing Cup
4	031-030-01	25520 Outer Bearing Cup
5	031-030-02	25580 Outer Bearing Cone
6	006-096-00	Spindle Nut (2)
7	005-070-00	Spindle Washer
8	005-071-00	Tang Washer
9	021-088-00	Oil Cap
10	010-163-00	'O' Ring
12	046-032-00	Oil Cap Plug
13	007-115-00	5/8-18 Wheel Stud
14	007-116-00	Brake Mounting Bolt
15	006-017-00	Brake Mounting Nut
ns	005-008-00	Lockwasher

Hub & Drum

Item	Part No.	Description
23	008-415-02	Hub & Drum Assembly
ns	008-415-04	Hub & Drum Assembly - ABS

12 1/4" x 3 3/8" Brakes

Item	Part No.	Description
20	K23-450-00/K23-451-00	LH/RH Electric, FSA
21	K23-410-00/K23-411-00	LH/RH Hydraulic, FSA, Duo-Servo
21	K23-210-00/K23-211-00	LH/RH Hydraulic, RSA, Du-Servo w/Park
ns	K23-412-00/K23-413-00	LH/RH Hydraulic, FSA, Single-Servo
ns	K23-234-00/K23-235-00	LH/RH Hydraulic, Manual Adjust Single-Servo w/Park

ABS Components

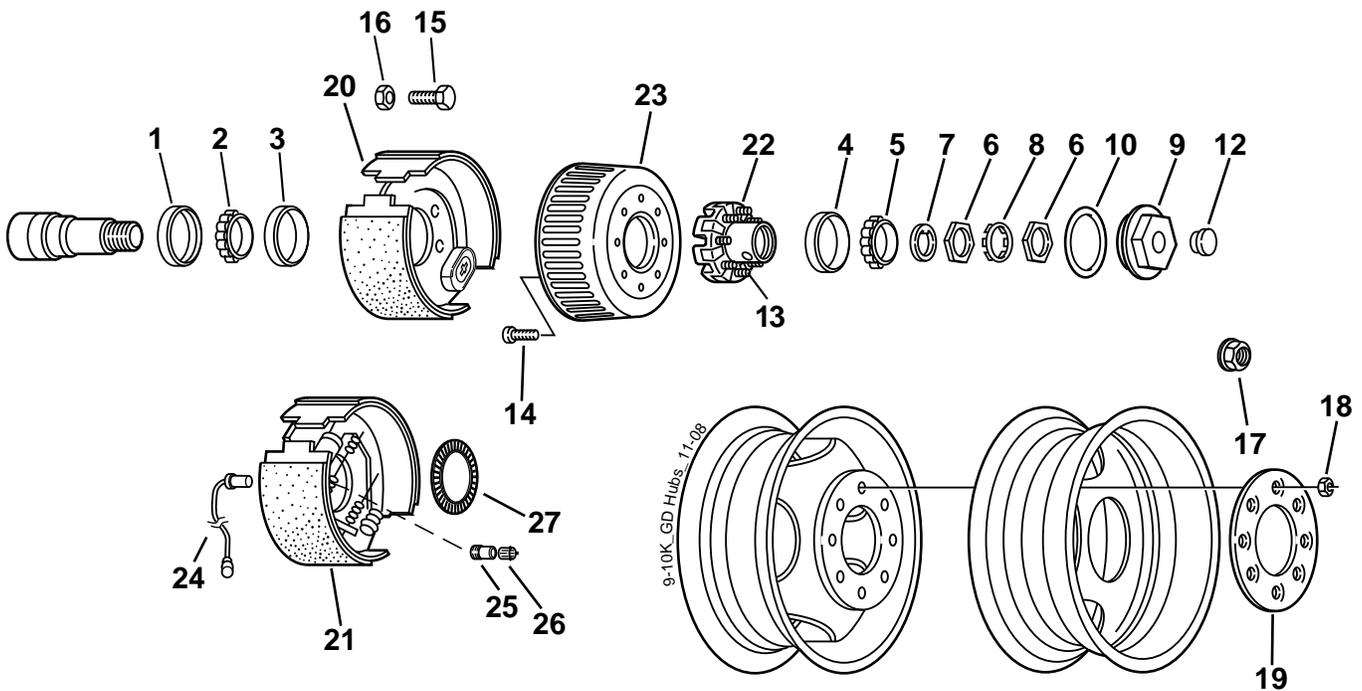
Item	Part No.	Description
26	097-004-00	Sensor, Straight
27	024-204-00	Sensor Block
28	097-002-00	Sensor Clip
29	024-205-01	Tone Ring
ns	007-248-00	Tone Ring Screws

Studs and Wheel Nuts

Item	Part No.	Description	Nut Torque
18*	006-109-00	5/8-18 90° Cone Nut	200 lbs.-ft
19*	033-052-01	Clamp Ring	
17	006-058-00	5/8-18 Flange Nut	300 lbs.-ft
13	007-115-00	5/8-18 Press-in Stud	

* Must use the 90° cone nut with the clamp ring. Alternate fastener is just the flange nut.

9K, 10K, and 13G General Duty Two-Piece Hub Group



Standard Oil Lube Parts

Item	Part No.	Description
1	010-051-00	Oil Seal
2	031-019-02	387A Inner Bearing Cone
3	031-019-01	382A Inner Bearing Cup
4	031-030-11	25520 Outer Bearing Cup
5	031-030-12	25580 Outer Bearing Cone
6	006-096-00	Spindle Nut (2)
7	005-070-00	Spindle Washer
8	005-071-00	Tang Washer
9	021-036-00	Oil Cap
10	010-050-00	'O' Ring
12	046-032-00	Oil Cap Plug
13	007-115-00	5/8-18 Wheel Stud
14	007-245-00	Drum Mounting Screw
15	007-116-00	Brake Mounting Bolt
16	006-017-00	Brake Mounting Nut
ns	005-008-00	Lockwasher

Hub & Drum

Item	Part No.	Description
22	008-288-03	Oil Hub w/Cups and Studs
23	009-044-01	Drum - Machined
ns	009-044-03	Drum - for ABS
ns	008-288-05	Oil Hub and Drum w/Cups and Studs

Hub & Rotor

Available on 13G – Not Offered on D90 or D100G

Item	Part No.	Description
ns	008-288-07	Oil Hub w/Cups and Studs
ns	070-006-01	Brake Rotor
ns	006-046-00	Rotor Mounting Nut

ns - not shown

12 1/4" x 3 3/8" Brakes

Item	Part No.	Description
20	K23-450-00/K23-451-00	LH/RH Electric, FSA
21	K23-410-00/K23-411-00	LH/RH Hydraulic, FSA, Duo-Servo
21	K23-210-00/K23-211-00	LH/RH Hydraulic, RSA, Du-Servo w/Park
ns	K23-412-00/K23-413-00	LH/RH Hydraulic, FSA, Single-Servo
ns	K23-234-00/K23-235-00	LH/RH Hydraulic, Manual Adjust Single-Servo w/Park

ABS Components

Item	Part No.	Description
24	097-004-00	Sensor, Straight
25	024-204-00	Sensor Block
26	097-002-00	Sensor Clip
27	024-203-00	Tone Ring

Studs and Wheel Nuts

Item	Part No.	Description	Nut Torque
18*	006-109-00	5/8-18 90° Cone Nut	200 lbs.-ft
19*	033-052-01	Clamp Ring	
17	006-058-00	5/8-18 Flange Nut	300 lbs.-ft
13	007-115-00	5/8-18 Press-in Stud	

* Must use the 90° cone nut with the clamp ring. Alternate fastener is just the flange nut.

10,000 Lb. Wheel & Hub Assembly



Tapered roller bearings

Computer matched to Dexter Axle system

Outer: 031-019-01 (382A) cup, 031-019-02 (387A) cone

Inner: 031-022-01 (394A) cup, 031-022-02 (395S) cone

Unitized Seal

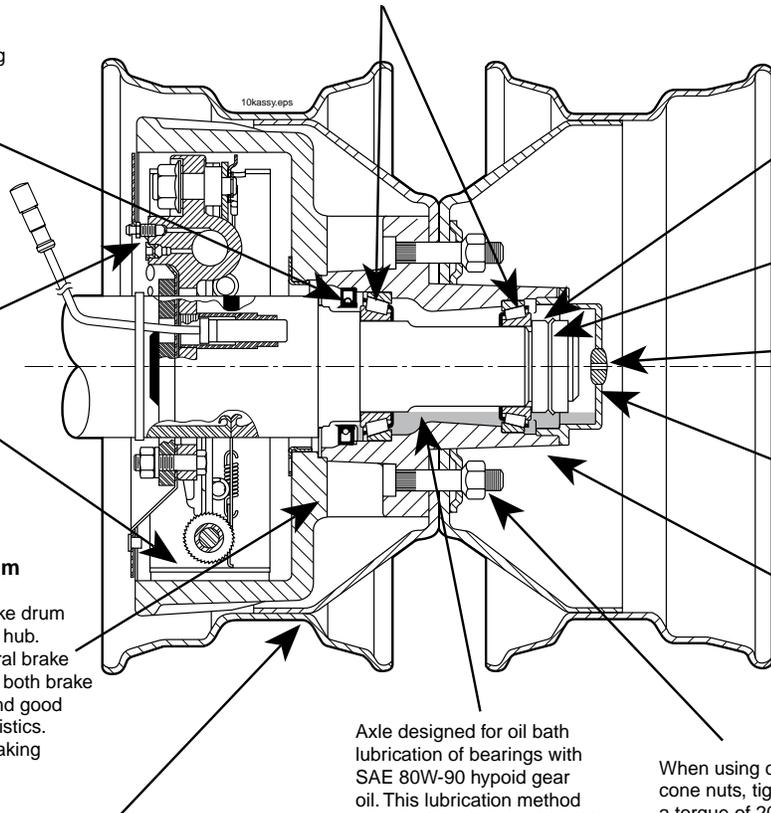
Seals internally within the seal, with two sealing lips and press fitted to the spindle for improved performance.

12¼ x 4" high performance hydraulic brake. Electric and air brake, parking feature and uni-servo hydraulic brakes are also available.

Two piece hub and drum design

permits replacement of brake drum without the need to replace hub. Cast brake drum with integral brake armature. Alloy selected for both brake energy (heat) absorption and good magnetic braking characteristics. Finned outer surfaces in braking area for maximum cooling.

Dual and single wheel design.



Hardened spindle washer.

Bearing adjustment nuts with tang locking washer keyed to spindle to maintain precision bearing adjustment.

Removable rubber oil filler plug for ease of maintenance.

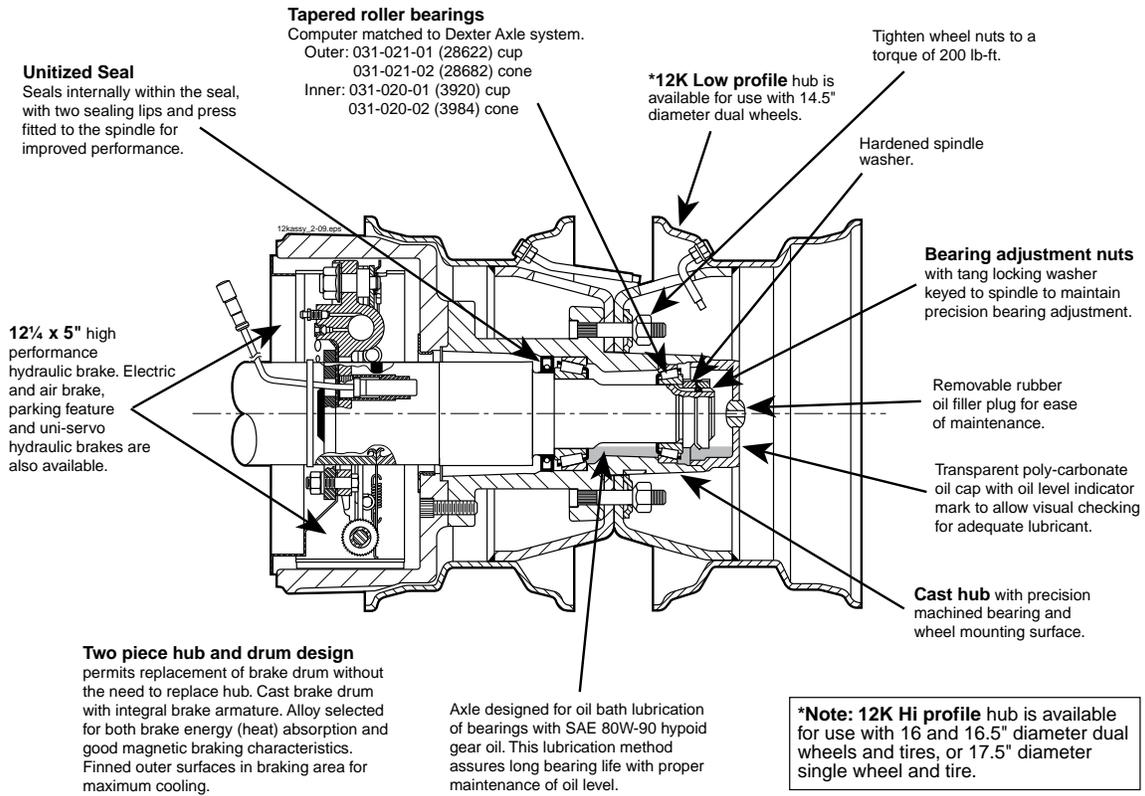
Transparent polycarbonate oil cap with oil level indicator mark to allow visual checking for adequate lubricant.

Cast hub with precision machined bearing and wheel mounting surfaces.

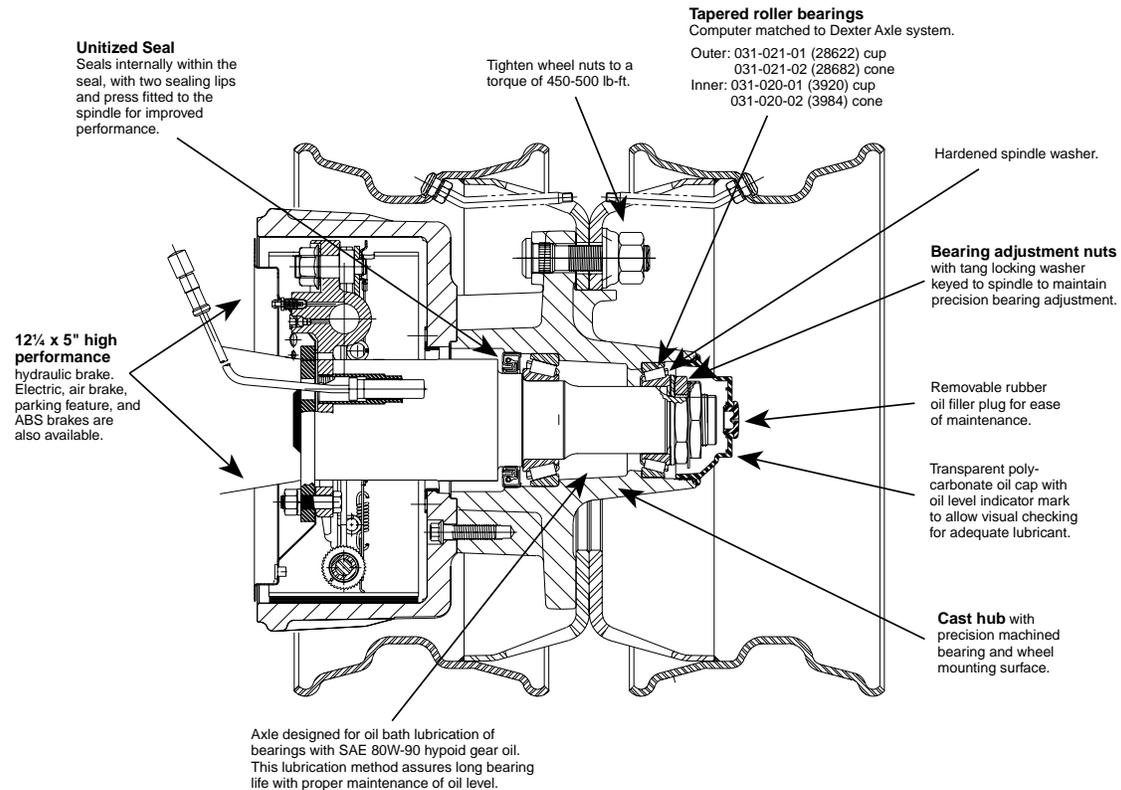
Axle designed for oil bath lubrication of bearings with SAE 80W-90 hypoid gear oil. This lubrication method assures long bearing life with proper maintenance of oil level.

When using clamp ring and 90° cone nuts, tighten wheel nuts to a torque of 200 lb-ft.

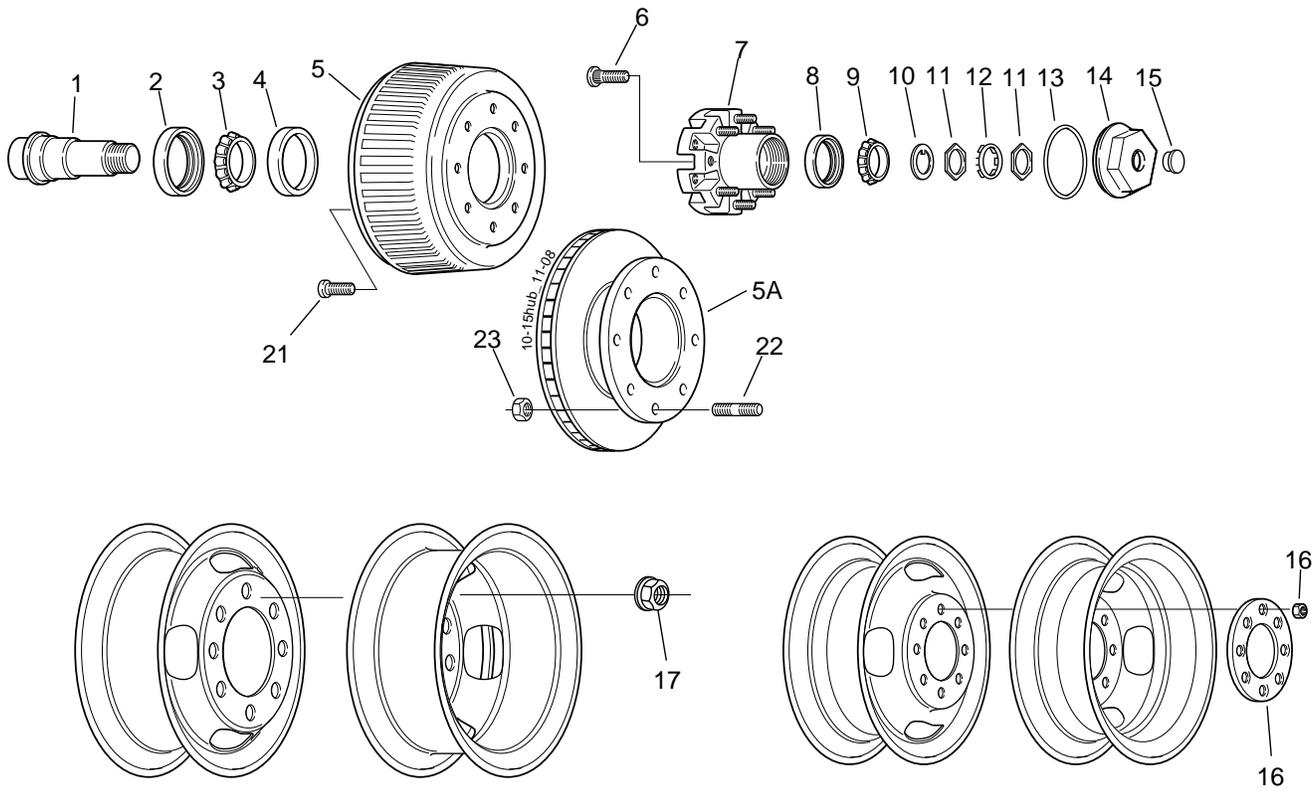
12,000 Lb. Wheel & Hub Assembly



15,000 Lb. Wheel & Hub Assembly

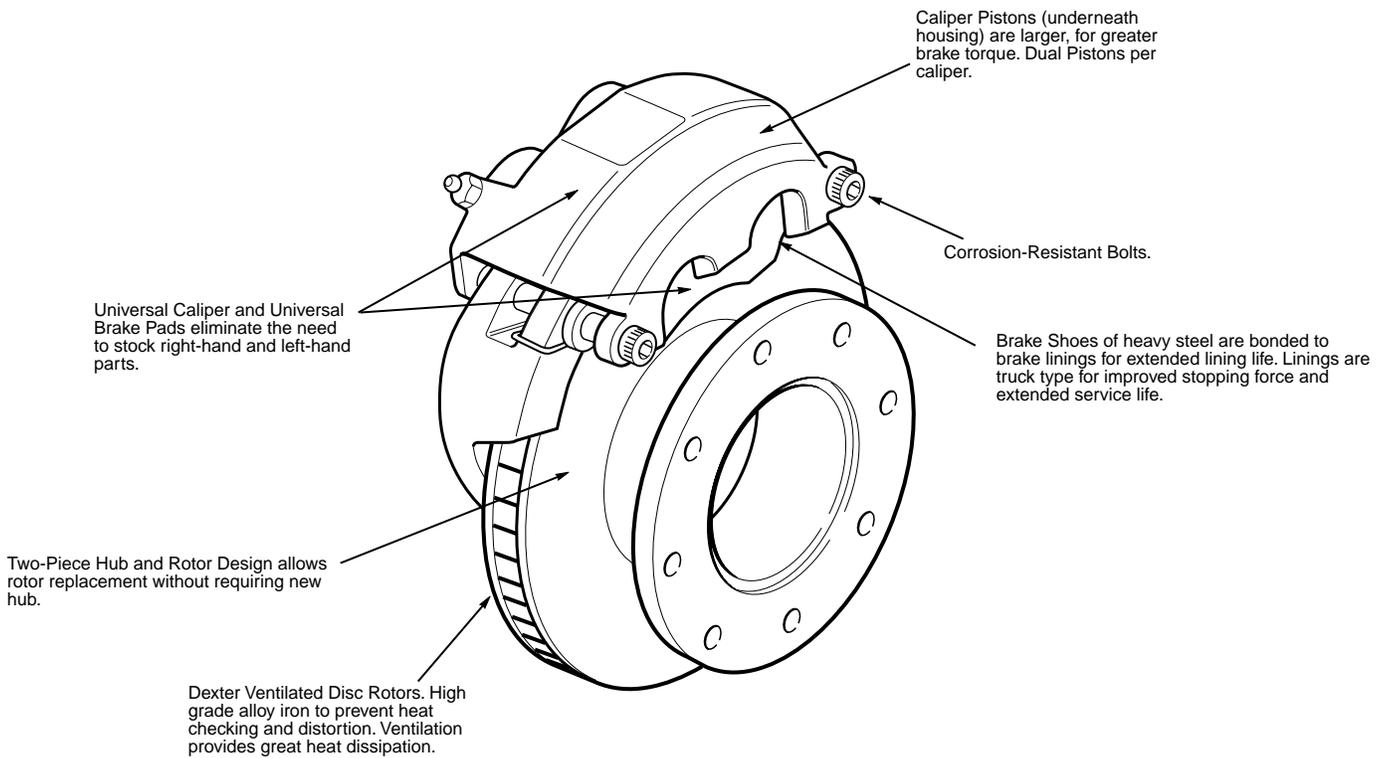


10K, 12K, 15K, and 13D Hub Groups



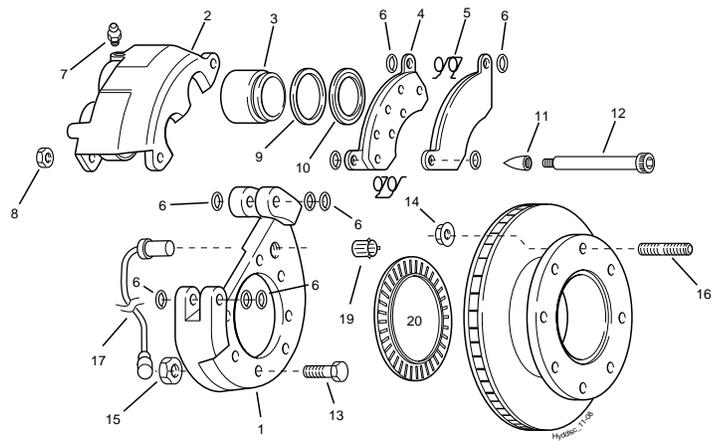
Item	Description	10K, 13D 8 on 6.50	10K, 13D Disc 8 on 6.50	12K Low-Profile 8 on 6.50	12K Hi-Profile 8 on 6.50	12K Disc 8 on 6.50	15K 8 on 275 mm
2	Unitized Oil Seal	010-056-00	010-056-00	010-056-00	010-056-00	010-056-00	010-056-00
3	Inner Bearing Cone	031-022-02 (395S)	031-022-02 (395S)	031-020-02 (3984)	031-020-02 (3984)	031-020-02 (3984)	031-020-02 (3984)
4	Inner Bearing Cup	031-022-01 (394A)	031-022-01 (394A)	031-020-01 (3920)	031-020-01 (3920)	031-020-01 (3920)	031-020-01 (3920)
5	Brake Drum	009-027-01	-	009-028-01	009-028-01	-	009-028-01
5	Brake Drum-ABS	009-027-03	-	009-028-05	009-028-05	-	009-028-05
5A	Brake Rotor	-	070-006-01	-	-	070-006-01	-
5A	Brake Rotor-ABS	-	070-006-02	-	-	070-006-02	-
6	Wheel Mounting Stud	007-115-00	007-115-00	007-115-00	007-115-00	007-115-00	007-194-00 (std) 007-195-00 (long)
7	Hubs w/Cups & Studs	008-214-05	008-214-06	008-216-08	008-214-08	008-214-10	008-401-05 (std stud) 008-401-06 (long stud)
8	Outer Bearing Cup	031-019-01 (382A)	031-019-01 (382A)	031-021-01 (28622)	031-021-01 (28622)	031-021-01 (28622)	031-021-01 (28622)
9	Outer Bearing Cone	031-019-02 (387A)	031-019-02 (387A)	031-021-02 (28682)	031-021-02 (28682)	031-021-02 (28682)	031-021-02 (28682)
10	Spindle Washer	005-060-00	005-060-00	005-060-00	005-060-00	005-060-00	005-060-00
11	Spindle Nut	006-084-00	006-084-00	006-084-00	006-084-00	006-084-00	006-084-00
12	Tang Washer	005-059-00	005-059-00	005-059-00	005-059-00	005-059-00	005-059-00
13	Oil Cap "O" Ring	010-050-00	010-050-00	010-050-00	010-050-00	010-050-00	010-050-00
14	Oil Cap	021-036-00	021-036-00	021-036-00	021-036-00	021-036-00	021-036-00
15	Oil Cap Plug	046-032-00	046-032-00	046-032-00	046-032-00	046-032-00	046-032-00
16	Wheel Clamp Ring Wheel Nut	033-052-01 006-109-00	033-052-01 006-109-00	033-052-01 006-109-00	033-052-01 006-109-00	033-052-01 006-109-00	-
17	Flange Nut (swivel)	-	-	-	-	-	006-118-00
21	Drum Mounting Screw	007-244-00	-	007-244-00	007-244-00	-	007-244-00
22	Rotor Mounting Stud	-	025-014-00	-	-	025-014-00	-
23	Rotor Mounting Nut	-	006-046-00	-	-	006-046-00	-

10,000 and 12,000 Lb. Hydraulic Disc Brake



Hydraulic Disc Brake Parts

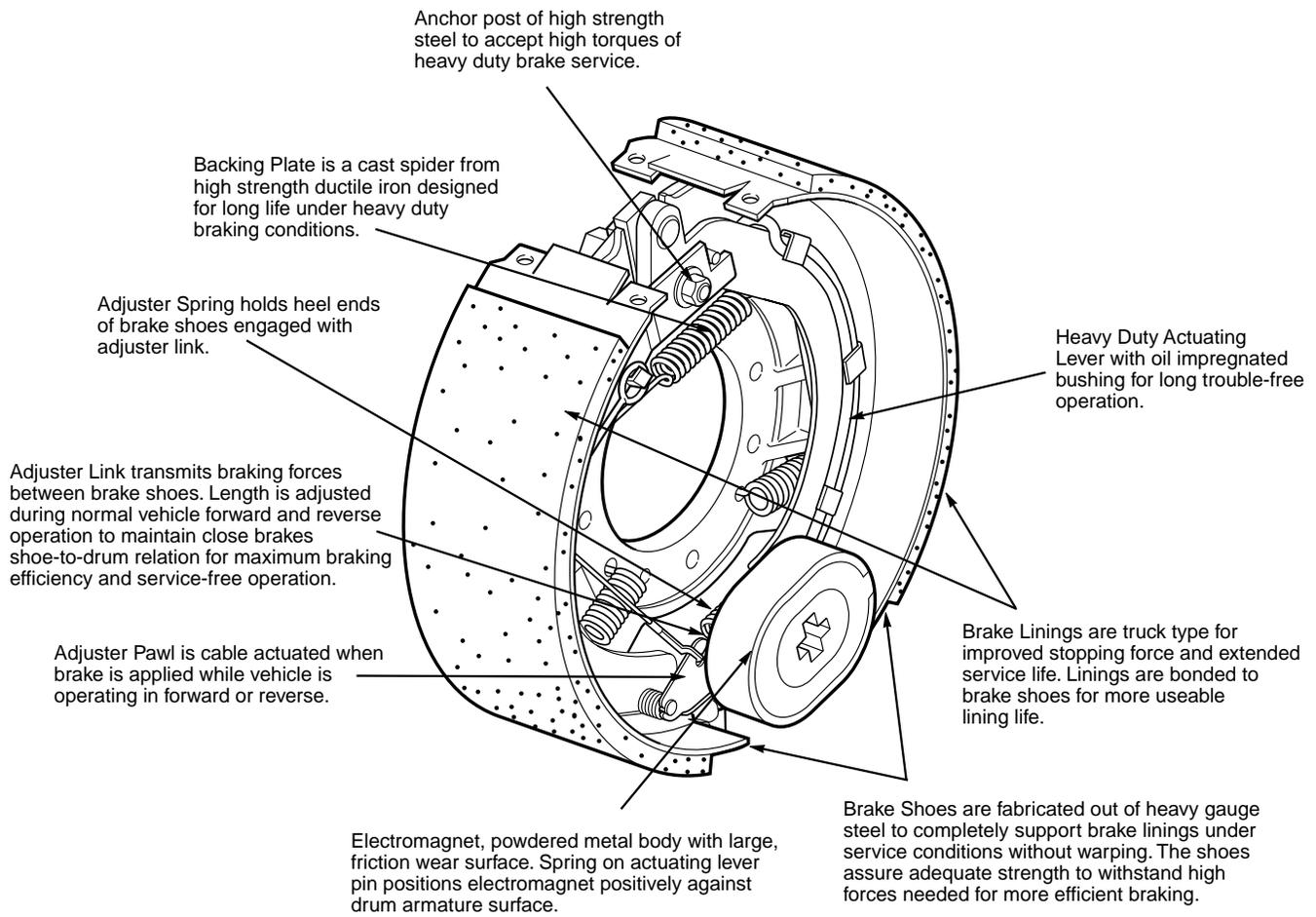
Item	Description	Qty/Brake	10K, 12K, 13D, 13G
1	Anchor Yoke Assembly (includes 6 of item #6)	1	090-002-02
2	Caliper Assembly (includes items #6, 3, 9, 10)	1	089-002-02
3	Caliper Piston	2	054-066-00
12	Shoulder Screw $\frac{5}{8}$ x 5	2	007-186-00
13	Hex Screw $\frac{7}{16}$ -20 x 1.75	7	007-116-00
14	Flange Nut	8	006-046-00
15	Hex Nut $\frac{7}{16}$ -20	7	006-017-00
16	Rotor Mounting Stud	8	025-014-00
17	ABS Sensor (straight)	1	097-004-00
19	ABS Sensor Retaining Clip	1	097-002-00
20	ABS Tone Ring	1	024-203-00
Caliper Repair Kit Contains:		1	K71-181-00
6	"O" Ring	4	010-062-00
7	Bleeder Screw	1	054-069-00
9	Caliper Seal	2	054-067-00
10	Dust Boot	2	054-068-00
Disc Brake Replacement Pad Kit Contains:		1	K71-180-00
4	Brake Pad	4	091-003-00
5	Anti-Rattle Spring	4	046-105-00
6	"O" Ring	20	010-062-00
8	Hex Locknut	4	006-125-00
11	Installation Tool	1	071-182-00



Recommend hose with banjo fitting.
 $\frac{7}{16}$ -20 threaded hole for fitting.

Note: ABS not available on 13D or 13G.

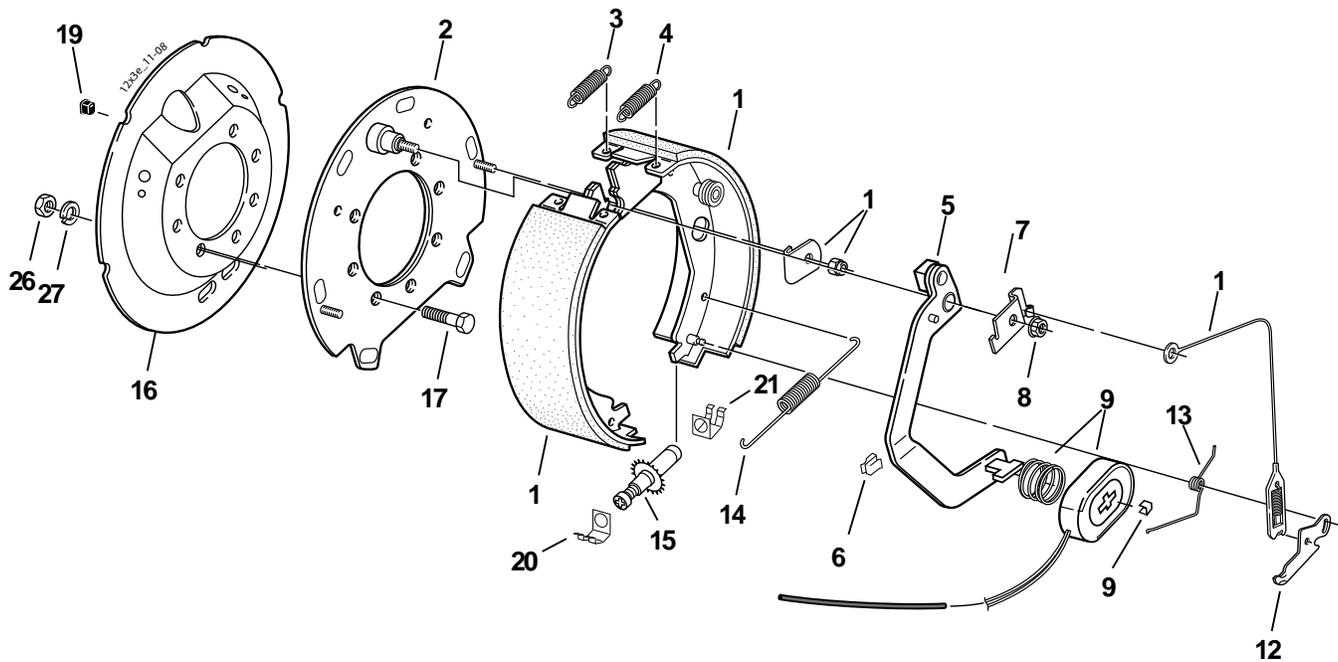
Forward Self-Adjusting Electric Brake



Electric Brakes

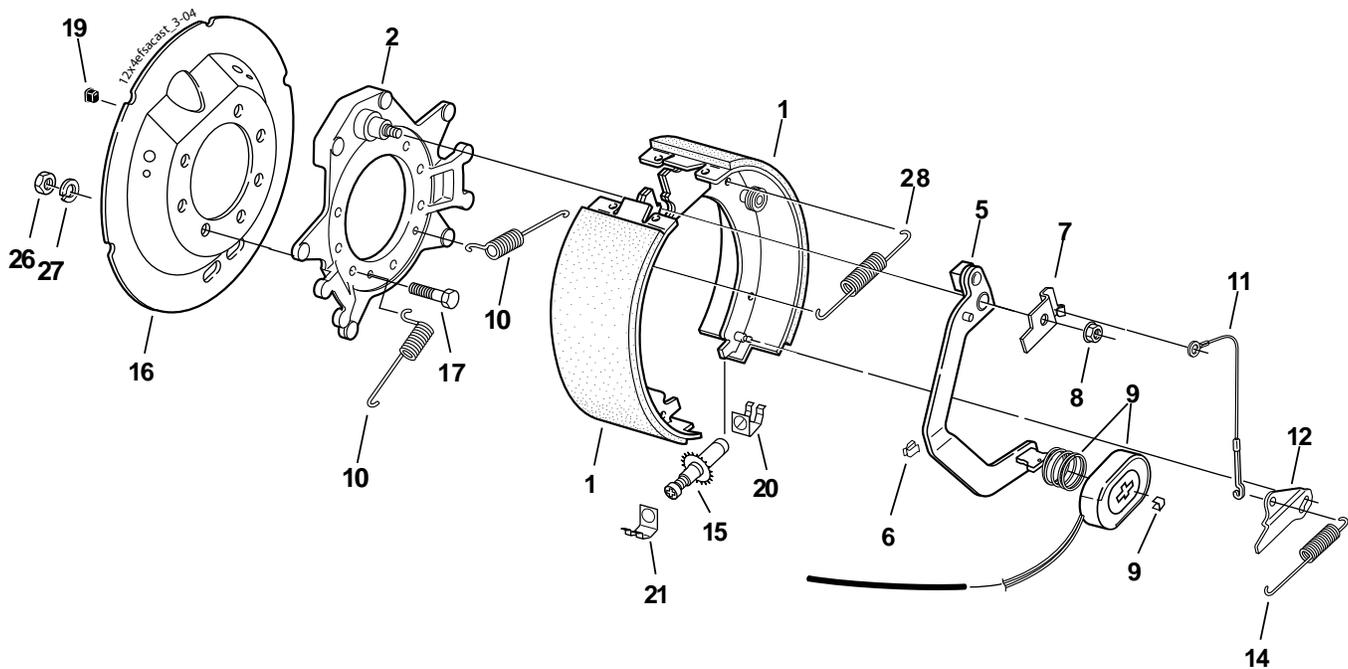
Size	Capacity	Part No. LH	Part No. RH
12 $\frac{1}{4}$ " x 3 $\frac{3}{8}$ "	9K, 10K, 13G GD	K23-450-00	K23-451-00
12 $\frac{1}{4}$ " x 4"	10K, 13D	K23-438-00	K23-439-00
12 $\frac{1}{4}$ " x 5"	12K	K23-442-00	K23-443-00
12 $\frac{1}{4}$ " x 5"	15K	K23-446-00	K23-447-00

Electric Brake Parts – Stamped Backing Plate Prior to April 2000



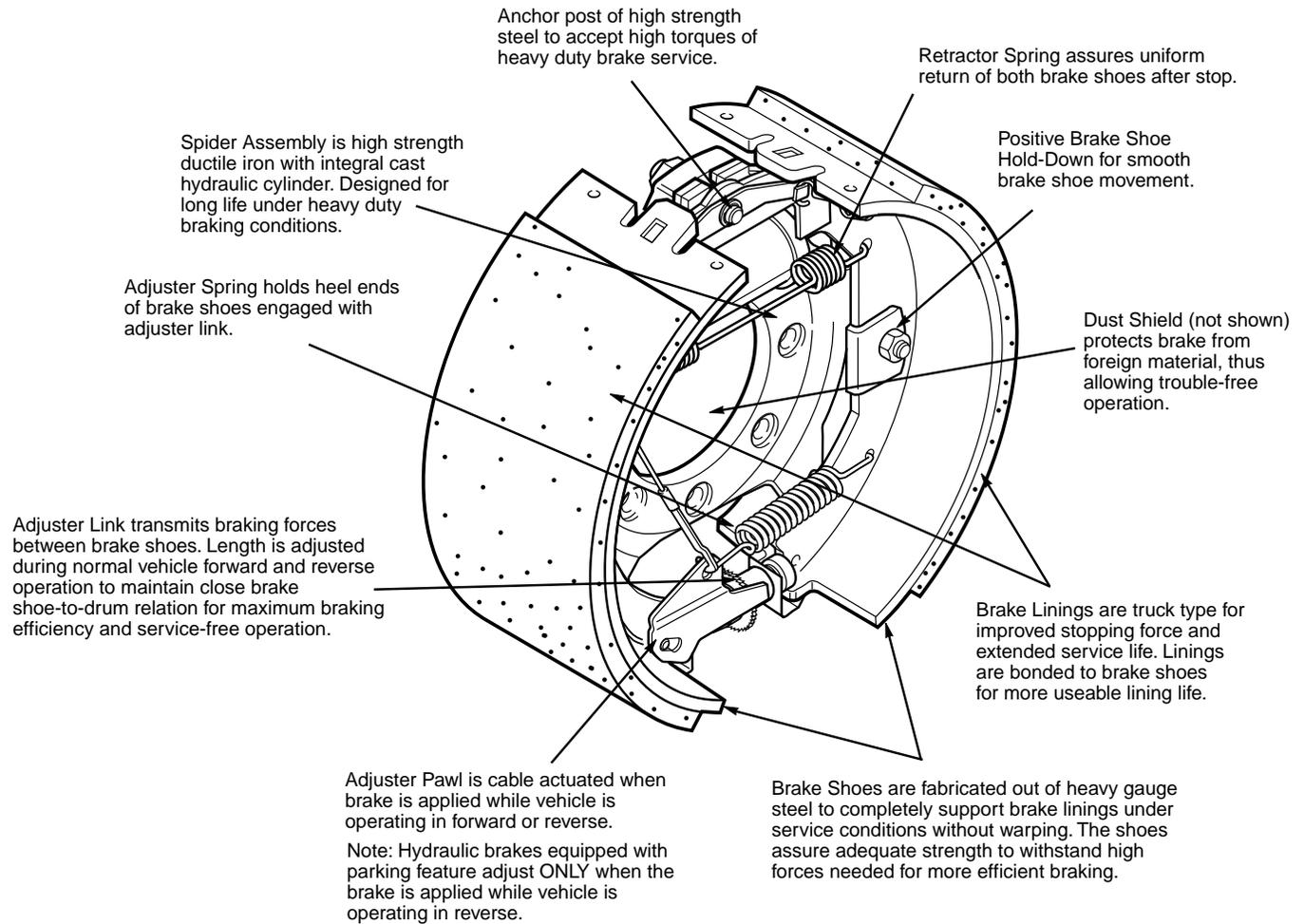
Item	Description	Qty Per Brake	12¼" x 3⅝" 9K, 10K, 13G GD Part No.	12¼" x 4" 10K, 13D Part No.	12¼" x 5" 12K Part No.	12¼" x 5" 12K Part No.
1	LH Shoe & Lining Kit Contains:	1	K71-049-00	K71-051-00	K71-053-00	K71-053-00
	LH Primary	1	040-110-01	040-108-01	040-102-01	040-102-01
	LH Secondary	1	040-111-02	040-109-02	040-103-02	040-103-02
	Shoe Hold Down Washer	2	005-107-00	005-107-00	005-107-00	005-107-00
	Lock Nut	2	006-127-00	006-127-00	006-127-00	006-127-00
1	RH Shoe & Lining Kit Contains:	1	K71-050-00	K71-052-00	K71-054-00	K71-054-00
	RH Primary	1	040-111-01	040-109-01	040-103-01	040-103-01
	RH Secondary	1	040-110-02	040-108-02	040-102-02	040-102-02
	Shoe Hold Down Washer	2	005-107-00	005-107-00	005-107-00	005-107-00
	Lock Nut	2	006-127-00	006-127-00	006-127-00	006-127-00
2	Backing Plate Assembly	1	036-072-05	036-072-05	036-072-06	036-072-06
3	Shoe Return Spring (rear-black)	1	046-071-00	046-071-00	046-071-00	046-071-00
4	Shoe Return Spring (front-green)	1	046-083-00	046-083-00	046-083-00	046-083-00
5	LH Actuator Arm Assembly	1	047-123-38	047-123-38	047-123-36	047-123-36
	RH Actuator Arm Assembly	1	047-123-37	047-123-37	047-123-35	047-123-35
6	Wire Clip	3	027-039-00	027-039-00	027-039-00	027-039-00
7	LH Arm/Shoe Retainer	1	071-455-01	071-455-01	071-455-01	071-455-01
	RH Arm/Shoe Retainer	1	071-455-02	071-455-02	071-455-02	071-455-02
8	Flange Nut	1	006-092-01	006-092-01	006-092-01	006-092-01
9	Magnet Kit Contains:	1	K71-376-00	K71-376-00	K71-377-00	K71-378-00
	Magnet Retainer Clip	1	027-050-00	027-050-00	027-050-00	027-050-00
	Magnet Assembly	1	042-129-00	042-129-00	042-130-00	042-131-00
	Magnet Mounting Spring	1	046-117-00	046-117-00	046-117-00	046-117-00
11	Adjuster Cable	1	071-020-00	071-020-00	071-020-00	071-020-00
12	LH Adjuster Lever	1	071-019-01	071-019-01	071-019-01	071-019-01
	RH Adjuster Lever	1	071-019-02	071-019-02	071-019-02	071-019-02
13	LH Adjuster Lever Spring	1	046-073-00	046-073-00	046-073-00	046-073-00
	RH Adjuster Lever Spring	1	046-074-00	046-074-00	046-074-00	046-074-00
14	Adjuster Spring	1	046-072-00	046-072-00	046-072-00	046-072-00
15	LH Adjuster Assembly	1	048-009-00	048-009-00	048-009-00	048-009-00
	RH Adjuster Assembly	1	048-010-00	048-010-00	048-010-00	048-010-00
16	Dust Shield	1	036-115-21	036-115-22	036-115-23	036-115-23
17	Brake Mounting Screw	7	007-116-00	007-116-00	007-116-00	007-116-00
19	Wire Grommet	1	046-016-00	046-016-00	046-016-00	046-016-00
20	Adjuster Clip (thread end)	1	046-132-00	046-132-00	046-132-00	046-132-00
21	Adjuster Clip (barrel end)	1	046-133-00	046-133-00	046-133-00	046-133-00
26	Brake Mounting Nut	7	006-017-00	006-017-00	006-017-00	006-017-00
27	Brake Mounting Lockwasher	7	005-008-00	005-008-00	005-008-00	005-008-00

Electric Brake Parts – Cast Backing Plate After April 2000



Item	Description	Qty Per Brake	12¼" x 3¾" 9K, 10K, 13G GD Part No.	12¼" x 4" 10K, 13D Part No.	12¼" x 5" 12K Part No.	12¼" x 5" 12K Part No.
1	LH Shoe & Lining Kit Contains: LH Primary LH Secondary	1 1 1	K71-499-00 040-351-01 040-350-02	K71-501-00 040-352-01 040-353-02	K71-503-00 040-354-01 040-355-02	K71-503-00 040-354-01 040-355-02
1	RH Shoe & Lining Kit Contains: RH Primary RH Secondary	1 1 1	K71-198-00 040-350-01 040-351-02	K71-500-00 040-353-01 040-352-02	K71-502-00 040-355-01 040-354-02	K71-502-00 040-355-01 040-354-02
2	Backing Plate Assembly	1	036-120-02	036-120-02	036-120-02	036-120-02
5	LH Actuator Arm Assembly RH Actuator Arm Assembly	1 1	047-123-38 047-123-37	047-123-38 047-123-37	047-123-36 047-123-35	047-123-36 047-123-35
6	Wire Clip	3	027-039-00	027-039-00	027-039-00	027-039-00
7	LH Arm/Shoe Retainer RH Arm/Shoe Retainer	1 1	071-455-01 071-455-02	071-455-01 071-455-02	071-455-01 071-455-02	071-455-01 071-455-02
8	Flange Nut	1	006-092-01	006-092-01	006-092-01	006-092-01
9	Magnet Kit Contains: Magnet Retainer Clip Magnet Assembly Magnet Mounting Spring	1 1 1 1	K71-376-00 027-050-00 042-129-00 046-117-00	K71-376-00 027-050-00 042-129-00 046-117-00	K71-377-00 027-050-00 042-130-00 046-117-00	K71-378-00 027-050-00 042-131-00 046-117-00
10	Centering Spring	2	046-136-00	046-136-00	046-136-00	046-136-00
11	Adjuster Cable	1	071-462-00	071-462-00	071-462-00	071-462-00
12	LH Adjuster Lever RH Adjuster Lever	1 1	071-464-00 071-463-00	071-464-00 071-463-00	071-464-00 071-463-00	071-464-00 071-463-00
14	Adjuster Spring	1	046-137-00	046-137-00	046-137-00	046-137-00
15	LH Adjuster Assembly RH Adjuster Assembly	1 1	048-019-00 048-020-00	048-019-00 048-020-00	048-019-00 048-020-00	048-019-00 048-020-00
16	Dust Shield	1	036-115-21	036-115-22	036-115-23	036-115-23
17	Brake Mounting Screw	7	007-116-00	007-116-00	007-116-00	007-116-00
19	Wire Grommet	1	046-016-00	046-016-00	046-016-00	046-016-00
20	Adjuster Clip (thread end)	1	046-132-00	046-132-00	046-132-00	046-132-00
21	Adjuster Clip (barrel end)	1	046-133-00	046-133-00	046-133-00	046-133-00
26	Brake Mounting Nut	7	006-017-00	006-017-00	006-017-00	006-017-00
27	Brake Mounting Lockwasher	7	005-008-00	005-008-00	005-008-00	005-008-00
28	Return Spring	1	046-119-00	046-119-00	046-119-00	046-119-00

Forward Self-Adjusting Hydraulic Brake



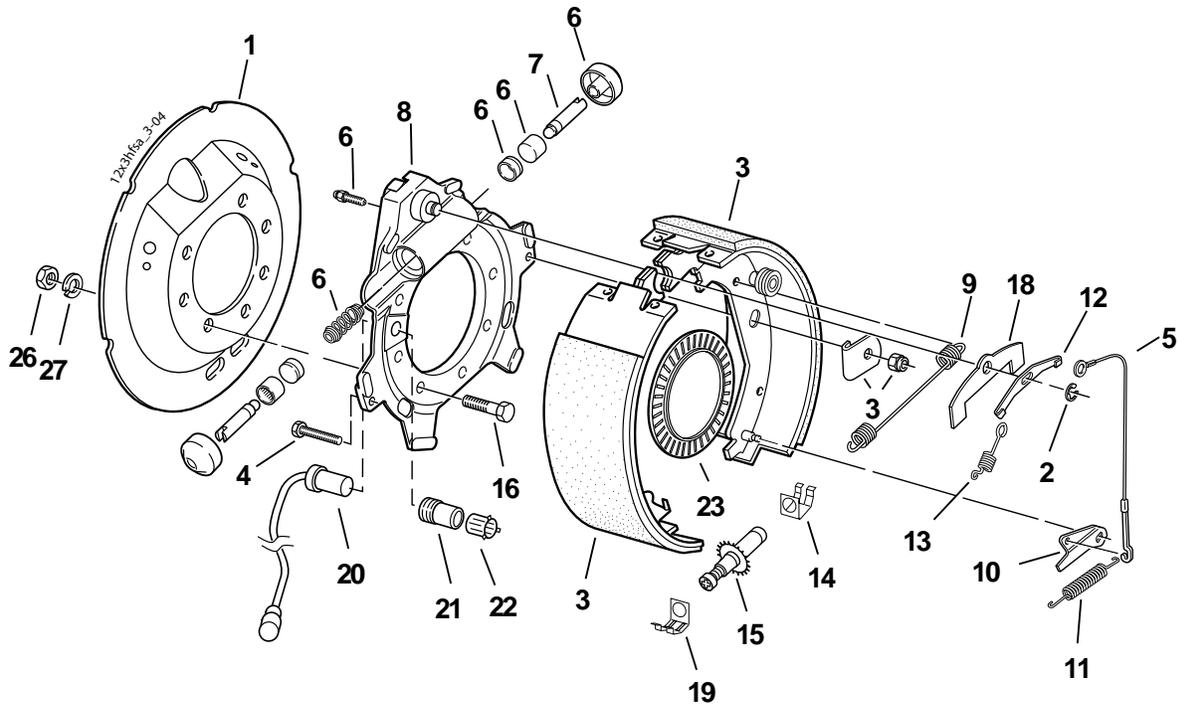
Hydraulic Brakes

Size	Capacity	Part No. LH	Part No. RH	
12¼" x 3⅜"	9K, 10K, 13G GD	K23-410-00	K23-411-00	Duo-Servo
12¼" x 3⅜"	9K, 10K, 13G GD	K23-412-00	K23-413-00	Uni-Servo
12¼" x 3⅜"	9K, 10K, 13G GD	K23-210-00	K23-211-00	Duo-Servo w/Park*
12¼" x 4"	10K, 13D	K23-404-00	K23-405-00	Duo-Servo
12¼" x 4"	10K, 13D	K23-414-00	K23-415-00	Uni-Servo
12¼" x 4"	10K, 13D	K23-168-00	K23-169-00	Duo-Servo w/Park*
12¼" x 4"	10K, 13D	K23-222-00	K23-223-00	Uni-Servo w/Park**
12¼" x 5"	12K	K23-408-00	K23-409-00	Duo-Servo
12¼" x 5"	12K	K23-416-00	K23-417-00	Uni-Servo
12¼" x 5"	12K	K23-165-00	K23-166-00	Duo-Servo w/Park*
12¼" x 5"	15K	K23-406-00	K23-407-00	Duo-Servo
12¼" x 5"	15K	K23-162-00	K23-163-00	Duo-Servo w/Park*

* Duo-Servo brake with park is equipped with a rear self-adjusting feature.

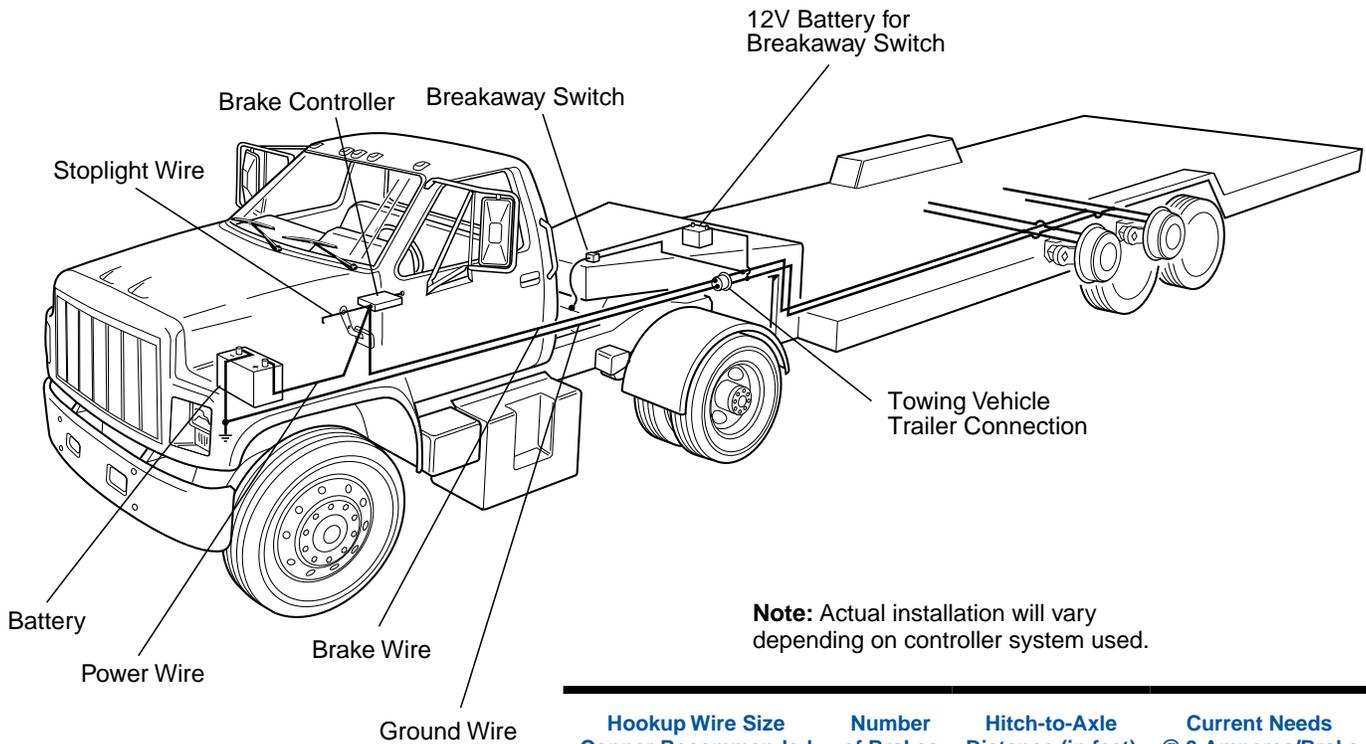
** Uni-Servo brake with park is equipped with a manual adjusting feature.

Hydraulic Brake Parts



Item	Description	Qty Per Brake	12¼" x 3⅜" 9K, 10K, 13G GD Part No.	12¼" x 4" 10K, 13D Part No.	12¼" x 5" 12K Part No.	12¼" x 5" 15K Part No.
1	Dust Cover	1	036-115-21	036-115-22	036-115-23	036-115-23
2	Retainer	1	069-053-00	069-053-00	069-053-00	069-053-00
3	LH Shoe & Lining Kit Contains:					
	LH Primary	1	K71-165-00	K71-167-00	K71-169-00	K71-169-00
	LH Secondary	1	040-199-01	040-197-01	040-195-01	040-195-01
	Hold Down Washer	2	040-199-02	040-197-02	040-195-02	040-195-02
	Hold Down Locknut	2	005-107-00	005-107-00	005-107-00	005-107-00
	Hold Down Locknut	2	006-086-00	006-086-00	006-086-00	006-086-00
3	RH Shoe & Lining Kit Contains:					
	RH Primary	1	K71-166-00	K71-168-00	K71-170-00	K71-170-00
	RH Secondary	1	040-200-01	040-198-01	040-196-01	040-196-01
	Hold Down Washer	2	040-200-02	040-198-02	040-196-02	040-196-02
	Hold Down Washer	2	005-107-00	005-107-00	005-107-00	005-107-00
	Hold Down Locknut	2	006-086-00	006-086-00	006-086-00	006-086-00
4	Show Hold Down Screw	2	007-113-00	007-113-00	007-113-00	007-113-00
5	Adjuster Cable	1	071-462-00	071-462-00	071-462-00	071-462-00
6	Wheel Cylinder Kit Contains:					
	Cylinder Spring	1	K71-081-00	K71-081-00	K71-081-00	K71-082-00
	Cylinder Boot	2	046-128-00	046-128-00	046-128-00	046-129-00
	Cylinder Piston	2	054-032-00	054-032-00	054-032-00	054-032-00
	Cylinder Cup	2	054-038-00	054-038-00	054-038-00	054-030-00
	Bleeder Screw	2	054-086-00	054-086-00	054-086-00	054-087-00
	Bleeder Screw	2	054-035-00	054-035-00	054-035-00	054-035-00
7	Cylinder Push Rod	2	054-033-00	054-033-00	054-033-00	054-033-00
8	Spider Assembly	1	036-063-06	036-063-06	036-063-06	036-063-04
9	Retractor Spring	1	046-087-00	046-087-00	046-087-00	046-087-00
10	LH Adjuster Lever	1	071-464-00	071-464-00	071-464-00	071-464-00
	RH Adjuster Lever	1	171-463-00	171-463-00	171-463-00	171-463-00
11	LH Adjuster Lever Spring	1	046-135-00	046-135-00	046-135-00	046-135-00
	RH Adjuster Lever Spring	1	046-134-00	046-134-00	046-134-00	046-134-00
12	Cable Attachment Bracket FSA	1	071-456-00	071-456-00	071-456-00	071-456-00
13	Extension Spring	1	046-131-01	046-131-01	046-131-01	046-131-01
14	Adjuster Clip (barrel end)	1	046-133-00	046-133-00	046-133-00	046-133-00
15	LH Adjuster Assembly	1	048-019-00	048-019-00	048-019-00	048-019-00
	RH Adjuster Assembly	1	048-020-00	048-020-00	048-020-00	048-020-00
16	Brake Mounting Bolt	7	007-116-00	007-116-00	007-116-00	007-116-00
18	Piston Stop	1	034-062-00	034-062-00	034-062-00	034-062-00
19	Adjuster Clip (thread end)	1	046-132-00	046-132-00	046-132-00	046-132-00
26	Brake Mounting Nut	7	006-017-00	006-017-00	006-017-00	006-017-00
27	Lockwasher	7	005-008-00	005-008-00	005-008-00	005-008-00
Optional ABS Parts:						
20	ABS Sensor (straight)	1	097-004-00	097-004-00	097-004-00	097-004-00
21	ABS Sensor Mounting Block	1	024-204-00	024-204-00	024-204-00	024-204-00
22	ABS Sensor Retaining Clip	1	097-002-00	097-002-00	097-002-00	097-002-00
23	ABC Tone Ring in Drum	1	024-203-00	024-203-00	024-203-00	024-203-00

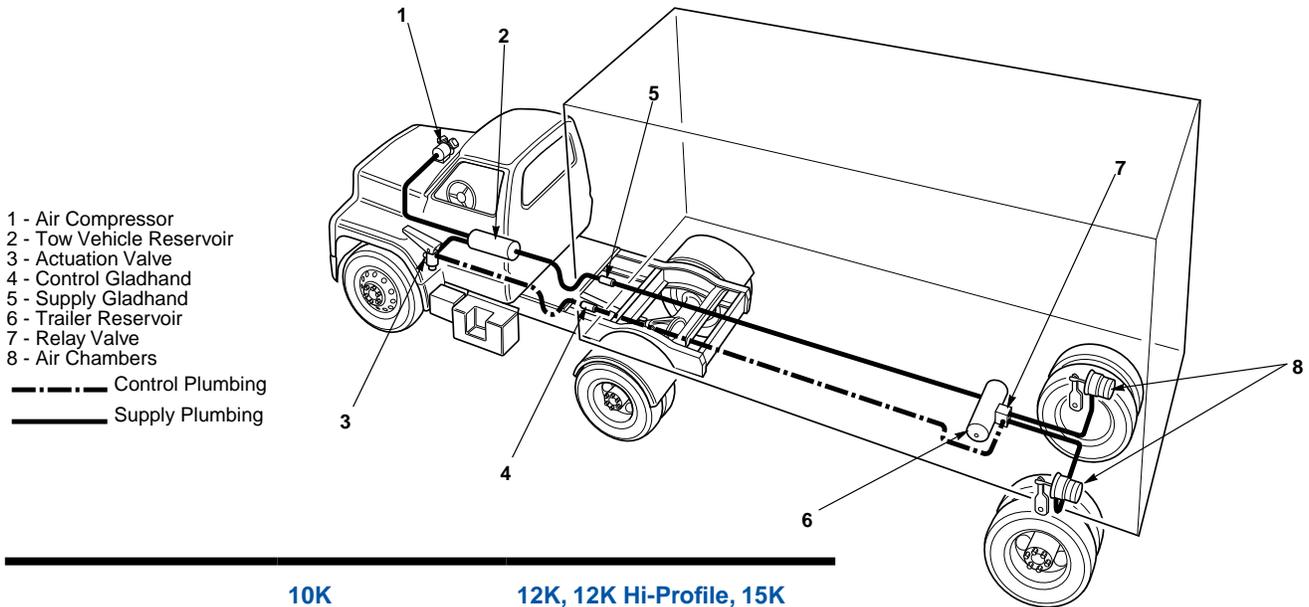
Typical Electric Brake Wiring Diagram



Note: Actual installation will vary depending on controller system used.

Hookup Wire Size Copper Recommended	Number of Brakes	Hitch-to-Axle Distance (in feet)	Current Needs @ 3 Amperes/Brake
No. 12 AWG	2		6
No. 12 AWG	4	Under 30	12
No. 10 AWG	4	30-50	12
No. 10 AWG	6	Under 30	18
No. 8 AWG	6	30-60	18

Typical Air Brake System Diagram

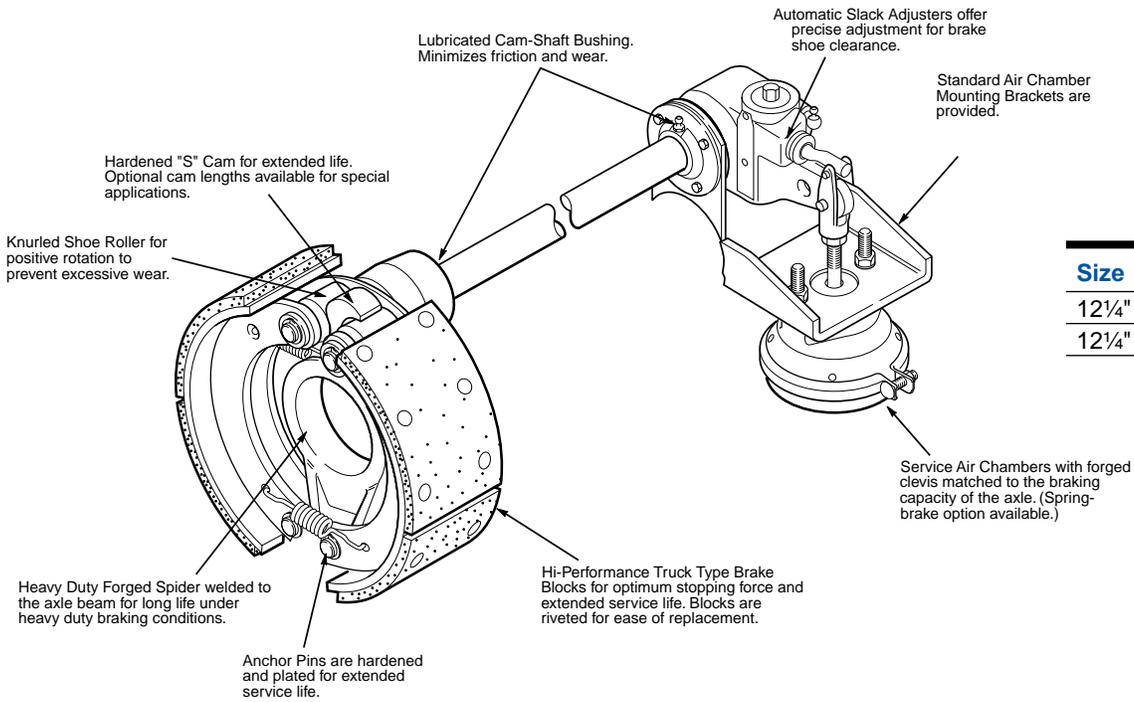


- 1 - Air Compressor
- 2 - Tow Vehicle Reservoir
- 3 - Actuation Valve
- 4 - Control Gladhand
- 5 - Supply Gladhand
- 6 - Trailer Reservoir
- 7 - Relay Valve
- 8 - Air Chambers

--- Control Plumbing
 — Supply Plumbing

	10K	12K, 12K Hi-Profile, 15K
Air chamber Size	Type 20	Type 24
Air Chamber Full Stroke Volume	53 cu. in. @ 100 PSIG	63 cu. in. @ 100 PSIG
Spring Brake Type	Type 20-24 Combination	Type 24-30 Combination
Spring Brake Volume (caged)	71.4 cu. in. @ 100 PSIG	91.8 cu. in. @ 100 PSIG

Dexter "S" Cam Brake

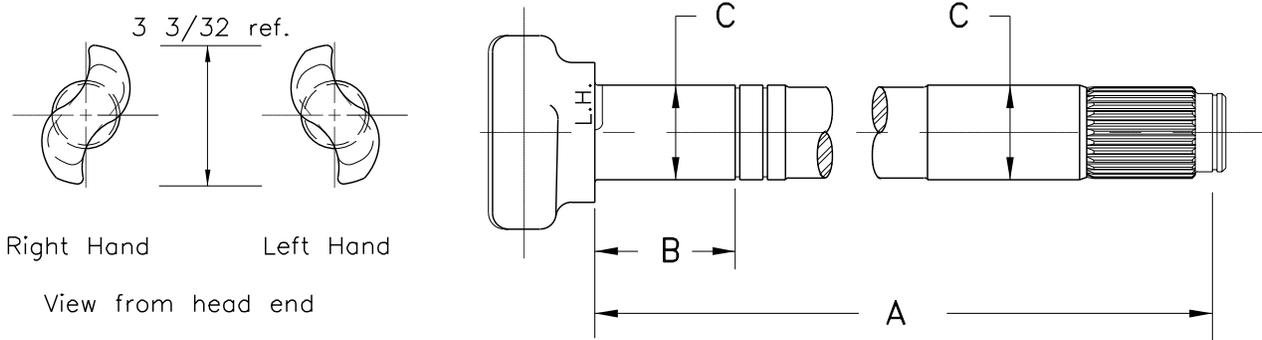


Size	Capacity
12¼" x 4"	10K, 13D
12¼" x 5"	12K, 15K

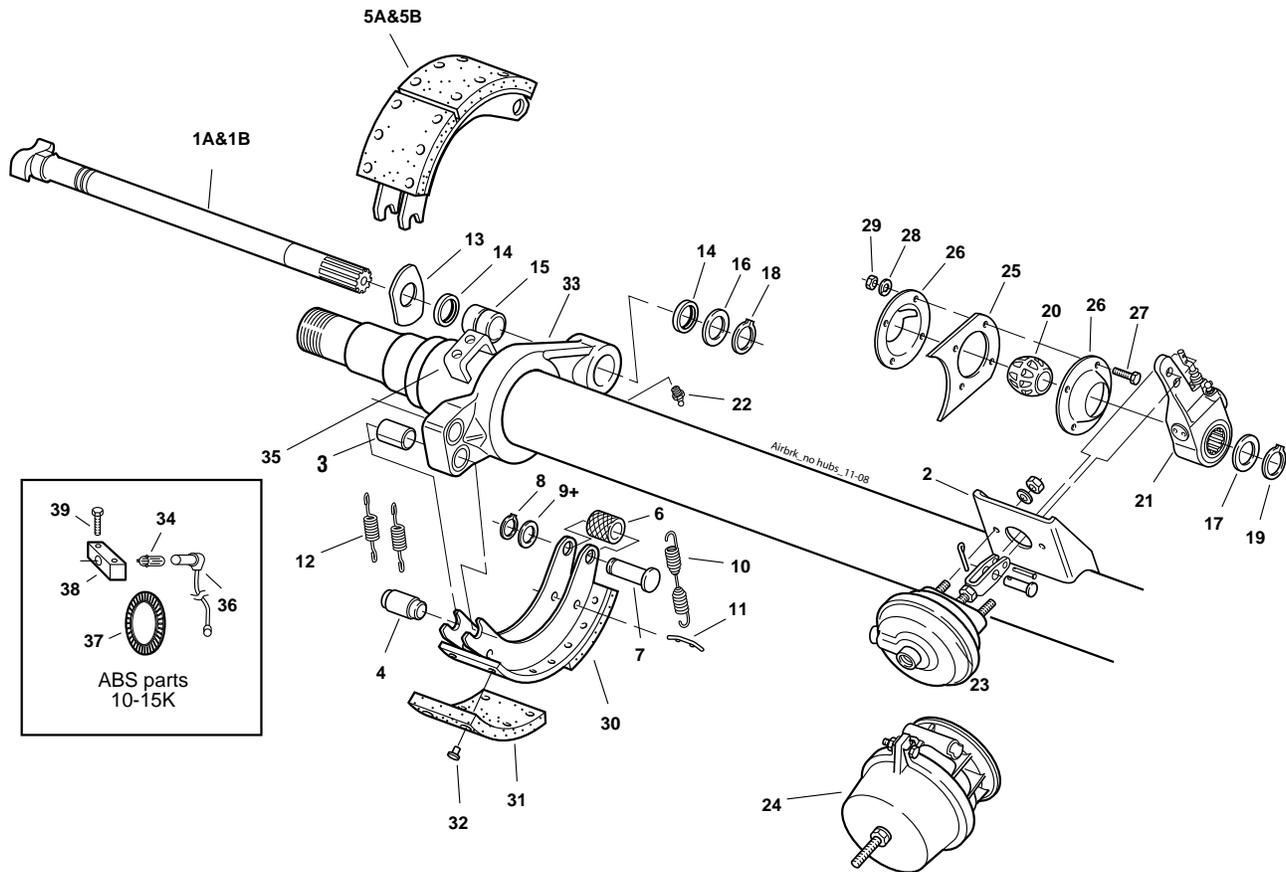
Small "S" Head Hi-Rise 28 Spline

Part No.		A	B	C
LH	RH			
034-188-00	034-189-00	21.125	2.219	For 1.50 dia. shaft +
034-188-01	034-189-01	16.375	2.219	For 1.50 dia. shaft +
034-188-13	034-189-03	22.312	2.219	For 1.50 dia. shaft +
034-188-04	034-189-04	20.312	2.219	For 1.50 dia. shaft
034-188-05	034-189-05	23.375	2.219	For 1.50 dia. shaft
034-188-06	034-189-06	30.000	2.219	For 1.50 dia. shaft
034-188-07	034-189-07	29.000	2.219	For 1.50 dia. shaft
034-188-08	034-189-08	19.500	2.219	For 1.50 dia. shaft
034-188-09	034-189-09	26.500	2.219	For 1.50 dia. shaft
034-188-10	034-189-10	7.437	4.980	For 1.50 dia. shaft
034-188-11	034-189-11	24.625	2.219	For 1.50 dia. shaft

+ No extra charge for these lengths.



Air Brake Parts—"PQ" Style



Item	Description	Qty Per Brake	12¼" x 4" 10K, 13D Part No.	12¼" x 5" 12K, 15K Part No.
1A	Camshaft LH*	1	034-188-xx	034-188-xx
1B	Camshaft RH*	1	034-189-xx	034-189-xx
2	Air Chamber Bracket	1	034-048-00	034-048-00
5	Shoe & Lining Assembly	2	040-321-01	040-322-01
5A	Shoe & Roller Assembly RH	1	040-321-03	040-322-03
5B	Shoe & Roller Assembly LH	1	040-321-02	040-322-02
13	"D" Washer, Camshaft	1	005-074-00	005-074-00
14	Grease Seal	2	010-052-00	010-052-00
15	Camshaft Bushing	1	014-056-00	014-056-00
16	Washer-Camshaft Spider End	1	005-075-00	005-075-00
17	Camshaft Washer-28 Spline	1	005-134-00	005-134-00
18	Retainer-Camshaft	1	069-020-00	069-020-00
19	Retainer-Camshaft End	1	069-078-00	069-078-00
20	Camshaft Support Bushing	1	014-058-00	014-058-00
21	Automatic Slack Adjuster-28 Spline	1	055-040-99	055-040-99
21	Manual Slack Adjuster - 28 Spline	1	055-039-00	055-039-00
22	Grease Fitting	1	061-006-00	061-006-00
23	Air Chamber w/Hardware	1	034-260-00	034-059-00
24	Air Chamber w/Spring Brake	1	034-261-00	034-060-00
25	Plate - Camshaft Support Bracket	1	034-031-00	034-031-00
26	Plate, Bushing Retainer	2	034-032-00	034-032-00
27	Bolt, Retainer Plate	4	007-139-00	007-139-00
28	Lock Washer	4	005-079-00	005-079-00
29	Nut	4	006-099-00	006-099-00
33	Brake Spider	1	036-113-02	036-113-02

* For camshaft with part no. xx, see page 20.

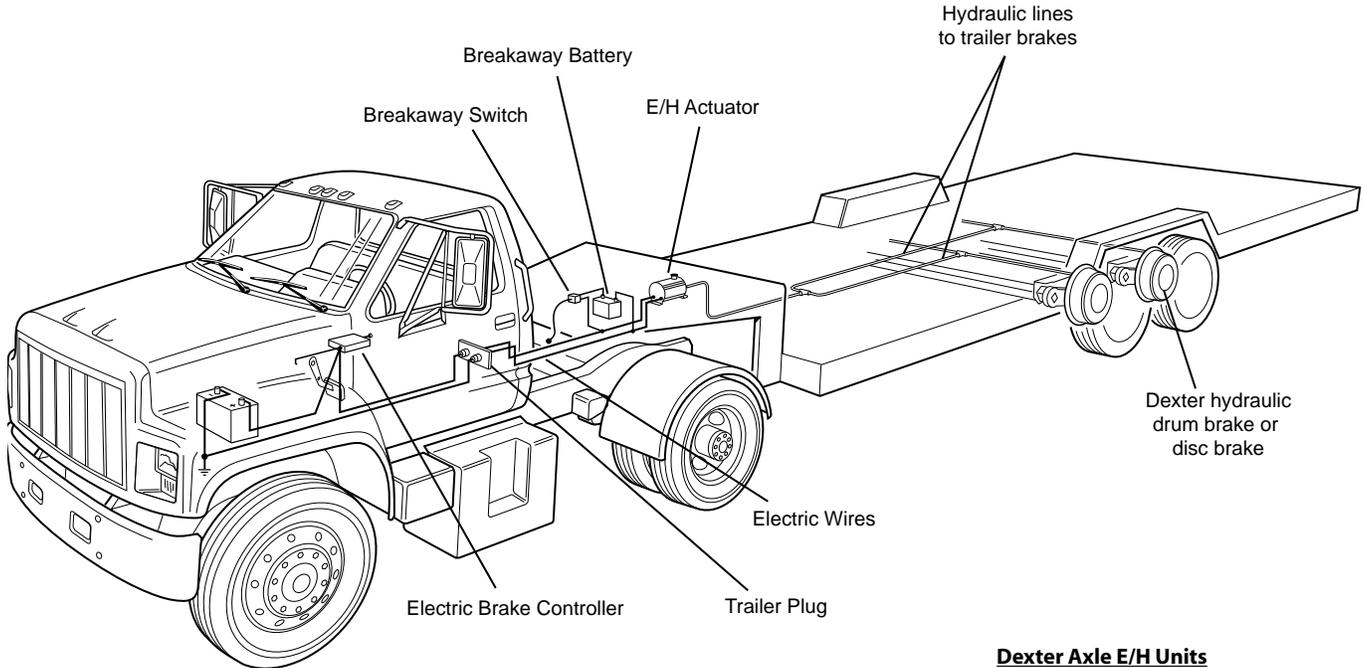
Item	Description	Qty Per Brake	12¼" x 4" 10K, 13D Part No.	12¼" x 5" 12K, 15K Part No.
Brake Shoe Repair Kit Contains:		1	K71-460-00	K71-460-00
3	Bushing-Spider Anchor Pin	2	014-068-00	014-068-00
4	Anchor Pin	2	056-017-00	056-017-00
6	Roller	1	014-057-00	014-057-00
7	Roller Pin	2	056-010-00	056-010-00
8	Roller Pin Retainer	2	069-018-00	069-018-00
9	Roller Pin Spacer	2	005-076-00+	not used
10	Retractor Spring	1	046-092-00	046-092-00
11	Retainer Pin	2	056-018-00	056-018-00
12	Shoe Keeper Spring	2	046-097-00	046-097-00
ns	Instruction Sheet	1	059-553-00	059-553-00
Brake Block Kit Contains:		1	K71-102-00	K71-152-00
31	Brake Block Anchor	2	041-052-01	041-053-01
30	Brake Block Cam	2	041-052-02	041-053-02
32	Rivet	24	022-018-00	022-048-00
ABS Components:				
34	ABS Sensor Retaining Clip	1	097-002-00	097-002-00
35	ABS Lower Sensor Mounting Block	1	024-101-00	024-101-00
36	ABS Sensor 90°	1	097-003-00	097-003-00
37	ABS Tone Ring in Drum	1	024-203-00	024-203-00
38	ABS Upper Sensor Mounting Block	1	024-101-01	024-101-01
39	Mounting Screw Upper Block	2	007-237-00	007-237-00

ns - not shown

+ Note: 005-076-00 is required for 10K shoes with ¼" shoe web thickness.

Not required for 5/16" shoe web thickness. Used only on 12¼" x 4" shoes with ¼" webs.

Typical Electric–Hydraulic Brake System Diagram



Dexter Axle E/H Units

Model E/H 1000 P/N K71-650-00 for Drum Brakes Only
 Model E/H 1600 P/N K71-651-00 for Disc Brakes Only

Hydraulic System Installation Suggestions

1. Use 3/16" steel tubing having 2000 PSI working pressure rating for all hardline connections between the actuator and take-off to axle. All tubing must have double flare connection at joints.
2. Anchor hydraulic tubing securely to frame and axle.
3. Use inverted flare fittings having 82° included angle.
4. Use D.O.T. high pressure hydraulic hose for flex connection(s) (frame to axle).

WARNING: It is the brake system installer's responsibility to insure compatibility between towing vehicles and trailer actuation systems. Various combinations of Air/Hydraulic, E/H, or Vacuum/Hydraulic and tow vehicle systems can allow normal working pressure to exceed 1000 PSI on drum brakes. Pressures in excess of 1000 PSI on drum brakes increase lining wear and can lead to component failure. Make certain your system has the correct peak pressure to activate brakes properly.

Axle Capacity	Maximum Operating Pressure (PSI)	Total Fluid Displacement Required per Axle
9K, 10K, 12K, 13D, 13G Drum Brakes 1 1/4" Diameter Cylinder*	1000	1.30 cu. in.
10K, 12K, 13D Disc Brakes 2 1/2" Diameter Piston (Quantity 2)**	1600	.80 cu. in.
15K Drum Brakes 1 3/8" Diameter cylinder*	1000	1.50 cu. in.

* Use 3/8-24 flare nut fitting on 3/16" tube or hose to connect to back of brake.

** Use 7/16-20 straight thread inlet to connect to brake.



- Dexter 9K-12K hubs are designed to accept hub-piloted single or dual wheels that have an 8 on 6.50" bolt circle and a 4.75" bore.
- Single wheels should have a wheel offset between ½" outset and ¾" inset for maximum bearing life.
- The Dexter 15K hub is designed to accept hub-piloted dual wheels that have an 8 on 275mm bolt circle and a 221mm bore.

Wheel Dia.	Rim Width Contour	Tire Size Description	SLR	Tire Radius	Width	Capacity Single/Dual	PSI Single/Dual
16.5	6.75	8.00R16.5LT, F	13.20	14.25	9.10	2590/2280	95
16.5	6.75	8.75R16.5LT, E	13.80	14.80	10.00	2680/2360	80
16.5	6.75	8.75R16.5LT, F	13.80	14.80	10.00	2980/2620	95
16.5	6.75	9.5R16.5LT, E	14.30	15.40	10.70	3170/2790	80
16	6K	LT235/85R16, D	14.30	15.40	10.30	2623/2381	65
16	6K	LT235/85R16, E	14.30	15.40	10.30	3042/2778	80
16	6K	LT235/85R16, G	14.30	15.40	10.20	3750/3415	110
17.5	6K	11R17.5HC, G	16.90	18.15	11.80	5050/4430	105/95
17.5	8.25HC	245/70R17.5HC, H	14.20	15.50	9.70	6005/5675	125
17.5	6.75HC	215/75R17.5HC, H	14.00	15.30	9.30	4805/4540	125
22.5	7.5	10R22.5, G	18.80	20.20	11.00	5680/5250	115
14.5	7.00MH	9-14.5LT, F	13.30	14.68	10.10	3230/2840	100
14.5	7.00MH	9-14.5LT, E	13.30	14.68	10.10	2940/2590	85

Axle Overhang Per Side

For Dual Wheel Applications			For Single Wheel Applications		
Axle Model	Min.	Max.	Axle Model	Min.	Max.
D90	13.00	15.50	D90	9.66	15.50
D100GD	13.00	15.50	D100GD	11.75	15.50
D100HD	13.00	15.50	D100HD	12.69	15.19
D120 Lo Profile	16.75	20.50	D120 Lo Profile	16.37	20.12
D120 Hi Profile	13.25	20.20	D120 Hi Profile	12.94	20.19
D150	14.50	16.50	D150	14.06	16.06

To determine frame height, ground clearance, recommended fender height, and center of tire in reference to the frame based on your axle specifications, contact your local Dexter sales representative or Dexter distributor to run ProSpec™.

Recommended Oil Lubrication Specification



- Use: Axle hubs with tapered roller bearing
- Service Designation: API-GL-5
- Viscosity: SAE 80W-90
- Pour Point: -18°C (0°F) Maximum
- Additives: Corrosion and oxidation inhibitors, foam inhibitors, EP additives
- Compatability: Must be compatible with nitrile and neoprene seals and polycarbonate plastic oil caps
- Approved Sources:

Company	Product Description
Ashland Oil	Valvoline Dura Blend
Ashland Oil	Valvoline Power Lube
CITGO Petroleum Company	CITGO Premium Gear Oil MP
CITGO Petroleum Company	Mystik JT-7
CITGO Petroleum Company	Mystik Power Lube
Exxon Company U.S.A.	Gear Oil GX 80W-90
Kendall Refining Company	Kendall NS-MP Hypoid Gear Lube
Lubriplate Division / Fiske Brothers Refining	Lubriplate APG 90
Mobil Oil Corporation	Mobilube SHC
Mobil Oil Corporation	Mobil 1 Synthetic Gear Lube
Phillips 66 Petroleum	Superior Multi-Purpose Gear Oil
Phillips 66 Petroleum	Philguard Gear Oil
Phillips 66 Petroleum	Philsyn Gear Oil
Pennzoil Products Company	Gear Plus 80W-90 GL-5
Pennzoil Products Company	Gear Plus Super 75W-90
Pennzoil Products Company	Gear Plus Super EW 80W-90
Pennzoil Products Company	Multi-Purpose 4092 Gear Lube
Oil Center Research	Liquid-O-Ring 750 GX
Sun Refining and Marketing Company	Sonoco Ultra
Sun Refining and Marketing Company	Sonoco Dura Gear
Shell Oil Company	Spirax A
Shell Oil Company	Spirax G
Shell Oil Company	Spirax HD
Shell Oil Company	Spirax S
Texaco Oil Company	Multigear EP
Texaco Oil Company	Multigear SS
Troco Division / Royal Manufacturing	Multigear Select Gear Oil
Union Oil Company	Unocal MP Gear Lube
Union Oil Company	76 Triton Syn Lube EP

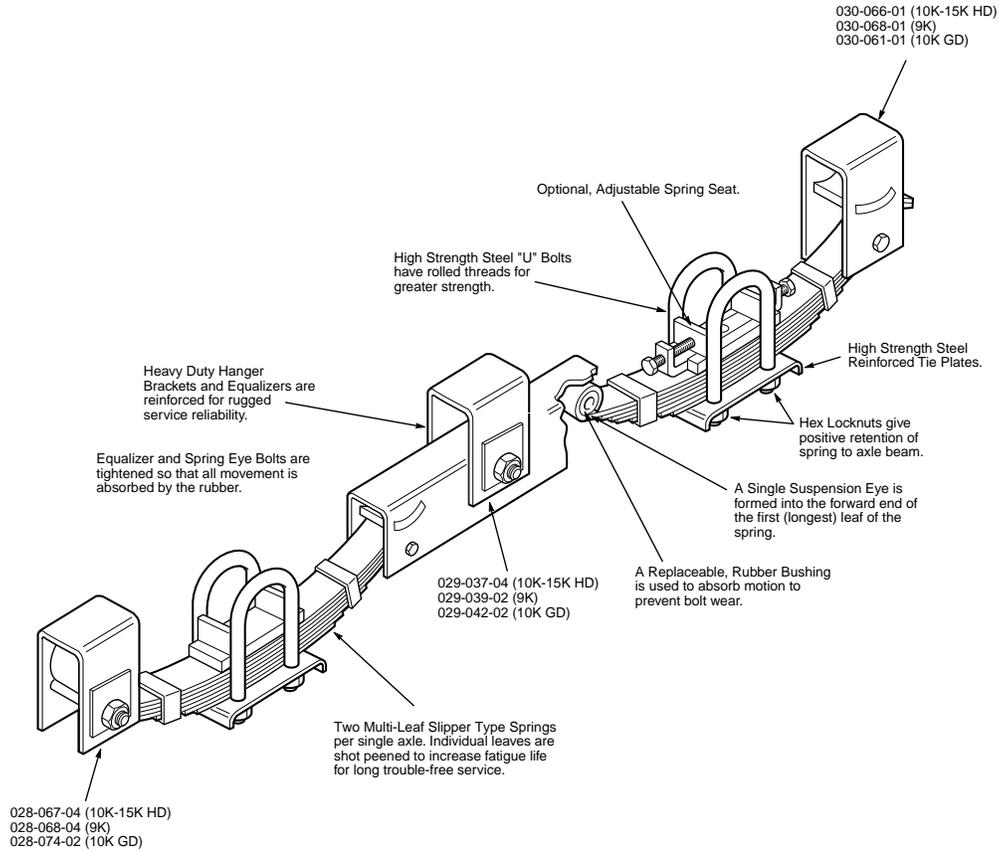
Bearing Adjustment

9K & 10K General Duty, 10K-15K Heavy Duty Axles:

Correct adjustment for all bearings is .001 to .010 end play.

1. Rotate hub assembly slowly while tightening the inner lock nut to 100 lb-ft. to seat the bearings.
2. Loosen the inner lock nut to remove pre-load torque. **Do not rotate the hub.**
3. Finger tighten the inner lock nut and snug.
4. Back inner lock nut out ¼ to ⅜ turn.
5. Install tang washer and outer lock nut. Bend two tangs over inner lock nut. Torque outer lock nut to 100-150 lb-ft., insuring that the inner lock nut does not turn. Bend 2 tangs over flats on outer lock nut to secure.

Dexter Axle Suspension System



Cross Frame Hanger Reinforcement

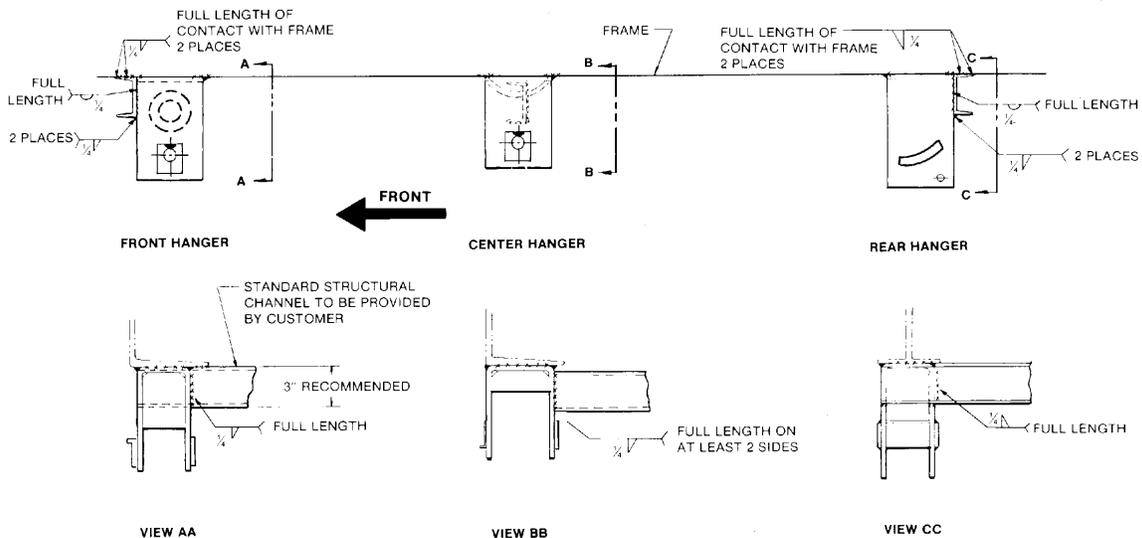
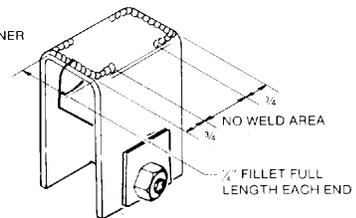
CROSS FRAME REINFORCEMENT BETWEEN SPRING AND EQUALIZER HANGER BRACKETS ASSURES FULL LOAD CARRYING CAPABILITY OF THE AXLE MOUNTED STRUCTURE.

STANDARD THREE INCH STRUCTURAL CHANNEL IS SUGGESTED FOR REINFORCEMENT MEMBERS.

WELDS SHALL BE AS INDICATED.

RECOMMENDED HANGER WELDING PROCEDURE

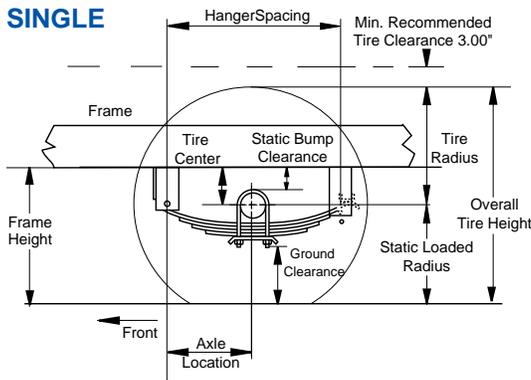
WELD AROUND CORNER AS SHOWN



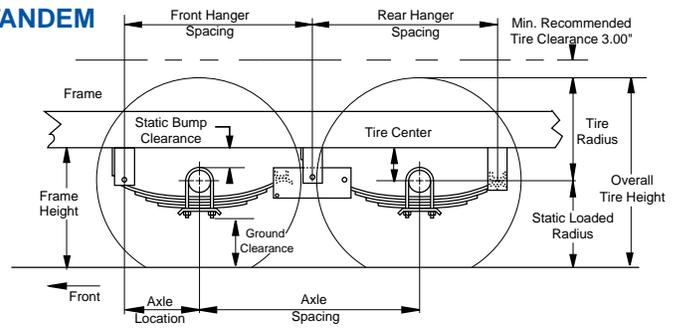
Suspension Dimensions – Kits for 2" Wide Springs



SINGLE



TANDEM



9K Tandem Axle

HAP-205-01 HAP-205-02 HAP-205-03

	HAP-205-01	HAP-205-02	HAP-205-03
Front Hanger Spacing	32.4	34.6	37.7
Rear Hanger Spacing	32.9	35.0	38.1
Static Bump Clearance	2.3	2.3	2.3
Tire Center	4.9	4.9	4.9
Axle Location	13.7	13.7	13.7
Front Axle Spacing	38.0	42.3	48.5

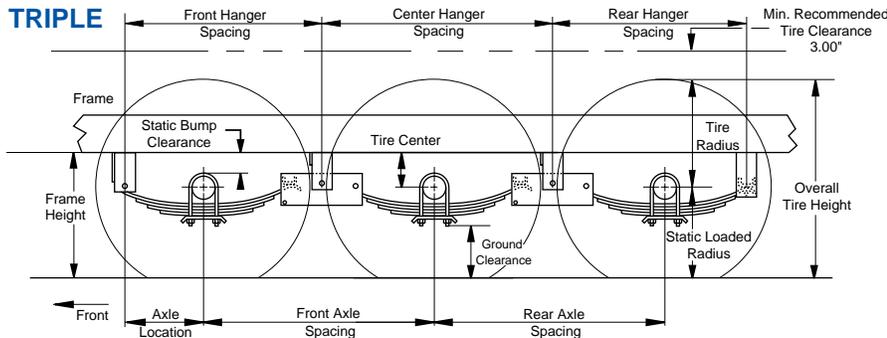
9K Single Axle HAP-105-00

Part No.	Qty	Description
028-068-04	2	Front Hanger
030-068-01	2	Rear Hanger
007-181-00	2	Spring Eye Bolt
007-007-00	2	Keeper Bolt
006-038-00	2	Locknut
006-011-00	2	Locknut
059-203-00	1	Instruction Sheet

9K Single Axle HAP-105-00

Front Hanger Spacing	26.9
Static Bump Clearance	2.6
Tire Center	5.2
Axle Location	13.7

TRIPLE



9K 38" Triple Axle

HAP-205-01 HAP-205-02 HAP-205-03

	HAP-205-01	HAP-205-02	HAP-205-03
Front Hanger Spacing	32.4	34.6	37.7
Center Hanger Spacing	38.0	42.3	48.5
Rear Hanger Spacing	32.9	35.0	38.1
Static Bump Clearance	2.3	2.3	2.3
Tire Center	4.9	4.9	4.9
Axle Location	13.7	13.7	13.7
Front Axle Spacing	38.0	42.3	48.5
Rear Axle Spacing	38.0	42.3	48.5

9K Axle Assemblies

38" 42.25" 48.50"

For single axle assemblies use (1) HAP-105-00

Tandem	(1) HAP-105-00 (1) HAP-205-01	(1) HAP-105-00 (1) HAP-205-02	(1) HAP-105-00 (1) HAP-205-03
Triple	(1) HAP-105-00 (2) HAP-205-01	(1) HAP-105-00 (2) HAP-205-02	(1) HAP-105-00 (2) HAP-205-03

Note: All dimensions are for underslung spring orientation only.

9K 38" Multi-Axle

Conversion Kit HAP-205-01

Part No.	Qty	Description
029-039-04	2	Center Hanger
013-117-03	2	Equalizer
007-181-00	2	Spring Eye Bolt
007-007-00	2	Keeper Bolt
007-182-00	2	Equalizer Bolt
006-038-00	2	Locknut
006-011-00	2	Locknut
006-112-00	2	Locknut
059-203-00	1	Instruction Sheet

9K 42.25" Multi-Axle

Conversion Kit HAP-205-02

Part No.	Qty	Description
029-039-04	2	Center Hanger
013-118-03	2	Equalizer
007-181-00	2	Spring Eye Bolt
007-007-00	2	Keeper Bolt
007-182-00	2	Equalizer Bolt
006-038-00	2	Locknut
006-011-00	2	Locknut
006-112-00	2	Locknut
059-203-00	1	Instruction Sheet

9K 48.5" Multi-Axle

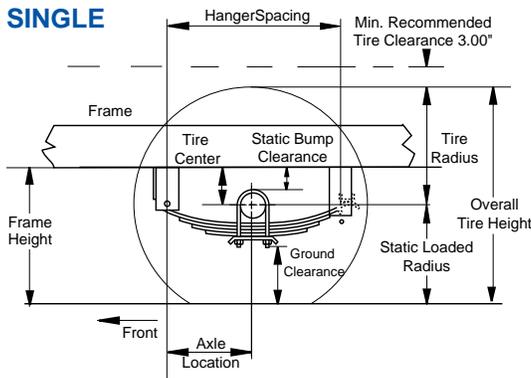
Conversion Kit HAP-205-03

Part No.	Qty	Description
029-039-04	2	Center Hanger
013-119-03	2	Equalizer
007-181-00	2	Spring Eye Bolt
007-007-00	2	Keeper Bolt
007-182-00	2	Equalizer Bolt
006-038-00	2	Locknut
006-011-00	2	Locknut
006-112-00	2	Locknut
059-203-00	1	Instruction Sheet

Suspension Dimensions— Kits for 2½" Wide Springs ¾" Spring Eye Bolts



SINGLE



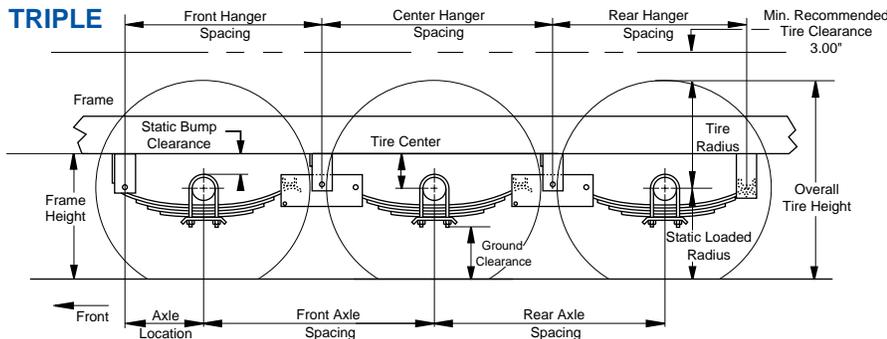
10K GD Single Axle HAP-158-00

Part No.	Qty	Description
028-074-02	2	Hanger
030-061-01	2	Rear Hanger
007-264-00	2	Spring Eye Bolt
006-113-00	2	Locknut
059-203-00	1	Instruction Sheet

10K GD Single Axle HAP-158-00

Front Hanger Spacing	27.4
Static Bump Clearance	1.9
Tire Center	5.0
Axle Location	14.0

TRIPLE



10K GD Triple Axle HAP-258-01 HAP-258-02 HAP-258-03

Front Hanger Spacing	33.0	35.1	38.3
Center Hanger Spacing	38.0	42.3	48.5
Rear Hanger Spacing	32.4	34.6	37.7
Static Bump Clearance	1.7	1.7	1.7
Tire Center	4.8	4.8	4.8
Axle Location	14.0	14.0	14.0
Front Axle Spacing	38.0	42.3	48.5
Rear Axle Spacing	38.0	42.3	48.5

10K GD Axle Assemblies

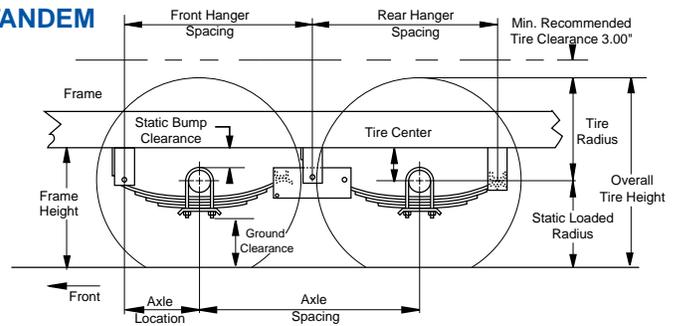
38" 42.25" 48.50"

For single axle assemblies use (1) HAP-158-00

Tandem	(1) HAP-158-00 (1) HAP-258-01	(1) HAP-158-00 (1) HAP-258-02	(1) HAP-158-00 (1) HAP-258-03
Triple	(1) HAP-158-00 (2) HAP-258-01	(1) HAP-158-00 (2) HAP-258-02	(1) HAP-158-00 (2) HAP-258-03

Note: All dimensions are for underslung spring orientation only.

TANDEM



10K GD Tandem Axle HAP-258-01 HAP-258-02 HAP-258-03

Front Hanger Spacing	33.0	35.1	38.3
Rear Hanger Spacing	32.4	34.6	37.7
Static Bump Clearance	1.7	1.7	1.7
Tire Center	4.8	4.8	4.8
Axle Location	14.0	14.0	14.0
Front Axle Spacing	38.0	42.3	48.5

10K GD 38" Multi-Axle Conversion Kit HAP-258-01

Part No.	Qty	Description
006-112-00	2	Locknut
006-113-00	2	Locknut
007-264-00	2	Spring Eye Bolt
007-169-00	2	Equalizer Bolt
013-139-03	2	Equalizer
029-042-02	2	Center Hanger
059-203-00	1	Instruction Sheet

10K GD 42.25" Multi-Axle Conversion Kit HAP-258-02

Part No.	Qty	Description
006-112-00	2	Locknut
006-113-00	2	Locknut
007-264-00	2	Spring Eye Bolt
007-169-00	2	Equalizer Bolt
013-140-03	2	Equalizer
029-042-02	2	Center Hanger
059-203-00	1	Instruction Sheet

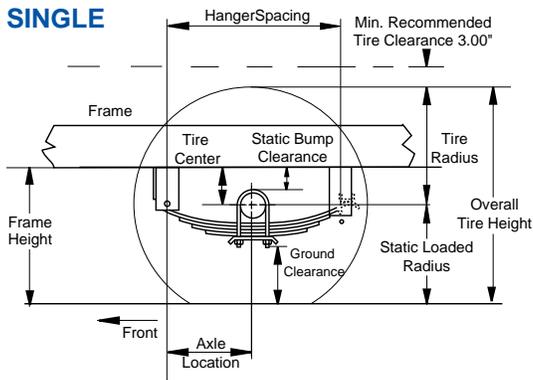
10K GD 48.5" Multi-Axle Conversion Kit HAP-258-03

Part No.	Qty	Description
006-112-00	2	Locknut
006-113-00	2	Locknut
007-264-00	2	Spring Eye Bolt
007-169-00	2	Equalizer Bolt
013-141-03	2	Equalizer
029-042-02	2	Center Hanger
059-203-00	1	Instruction Sheet

Suspension Dimensions—Kits for 3" Wide Springs



SINGLE



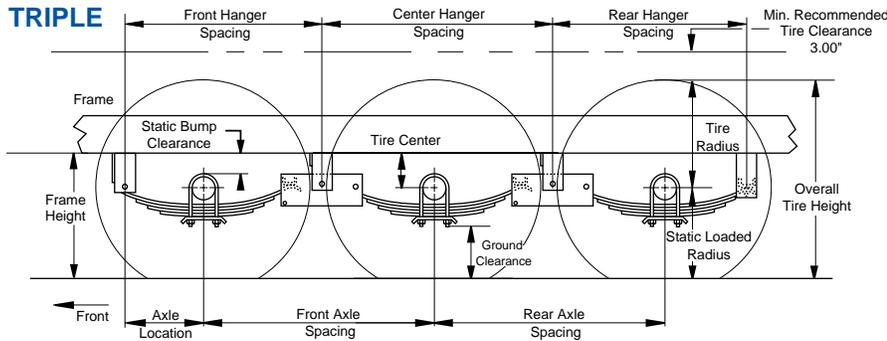
10-15K Single Axle HAP-103-00

Part No.	Qty	Description
028-067-04	2	Front Hanger
030-066-01	2	Rear Hanger
007-169-00	2	Spring Eye Bolt
007-095-00	2	Keeper Bolt
006-046-00	2	Locknut
006-112-00	2	Locknut
059-203-00	1	Instruction Sheet

10-15K Single Axle HAP-103-00

Front Hanger Spacing	27.4
Static Bump Clearance	2.9
Tire Center	6.0
Axle Location	14.0

TRIPLE



10-15K Triple Axle HAP-203-01 HAP-203-02 HAP-203-03

Front Hanger Spacing	33.0	35.1	38.3
Center Hanger Spacing	38.0	42.3	48.5
Rear Hanger Spacing	32.4	34.6	37.7
Static Bump Clearance	2.0	2.0	2.0
Tire Center	5.1	5.1	5.1
Axle Location	14.0	14.0	14.0
Front Axle Spacing	38.0	42.3	48.5
Rear Axle Spacing	38.0	42.3	48.5

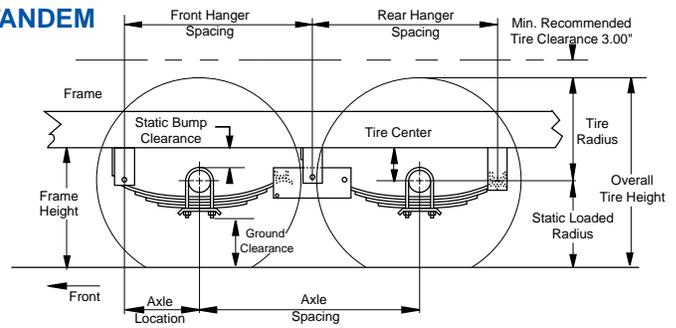
10-15K Axle Assemblies

38" 42.25" 48.50"

For single axle assemblies use (1) HAP-103-00

Tandem	(1) HAP-103-00 (1) HAP-203-01	(1) HAP-103-00 (1) HAP-203-02	(1) HAP-103-00 (1) HAP-203-03
Triple	(1) HAP-103-00 (2) HAP-203-01	(1) HAP-103-00 (2) HAP-203-02	(1) HAP-103-00 (2) HAP-203-03

TANDEM



10-15K Tandem Axle HAP-203-01 HAP-203-02 HAP-203-03

Front Hanger Spacing	33.0	35.1	38.3
Rear Hanger Spacing	32.4	34.6	37.7
Static Bump Clearance	2.2	2.2	2.2
Tire Center	5.3	5.3	5.3
Axle Location	14.0	14.0	14.0
Front Axle Spacing	38.0	42.3	48.5

10-15K 38" Multi-Axle Conversion Kit HAP-203-01

Part No.	Qty	Description
029-043-02	2	Center Hanger
013-107-07	2	Equalizer
007-169-00	2	Spring Eye Bolt
007-095-00	2	Keeper Bolt
007-170-00	2	Equalizer Bolt
006-046-00	2	Locknut
006-072-00	2	Locknut
006-112-00	2	Locknut
059-203-00	1	Instruction Sheet

10-15K 42.25" Multi-Axle Conversion Kit HAP-203-02

Part No.	Qty	Description
029-043-02	2	Center Hanger
013-108-03	2	Equalizer
007-169-00	2	Spring Eye Bolt
007-095-00	2	Keeper Bolt
007-170-00	2	Equalizer Bolt
006-046-00	2	Locknut
006-072-00	2	Locknut
006-112-00	2	Locknut
059-203-00	1	Instruction Sheet

10-15K 48.5" Multi-Axle Conversion Kit HAP-203-03

Part No.	Qty	Description
029-043-02	2	Center Hanger
013-109-03	2	Equalizer
007-169-00	2	Spring Eye Bolt
007-095-00	2	Keeper Bolt
007-170-00	2	Equalizer Bolt
006-046-00	2	Locknut
006-072-00	2	Locknut
006-112-00	2	Locknut
059-203-00	1	Instruction Sheet

Dexter Axle Limited Warranty



WHAT PRODUCTS ARE COVERED

All Dexter trailer axles, suspensions, and brake control systems excluding Dexter 6000 series Manufactured Housing Axles.

LIMITED 2 YEAR WARRANTY

Dexter Axle warrants to the original purchaser that its axles, suspension systems, and E/H hydraulic brake actuators shall be free from defects in material and workmanship for a period of two (2) years from the date of first sale of the trailer incorporating such components.

LIMITED 5 YEAR WARRANTY

Dexter Axle warrants to the original purchaser that its Nev-R-Lube™ bearings and the suspension components only of its Torflex® Axles shall be free from defects in material and workmanship for a period of five (5) years from the date of first sale of the trailer incorporating such components.

LIMITED 7 YEAR WARRANTY

Dexter Axle warrants to the original purchaser that its Predator Series™ electric brake controllers shall be free from defects in material and workmanship for a period of seven (7) years from the date of purchase.

EXCLUSIVE REMEDY

Dexter Axle will, at its option, repair or replace the affected components of any defective axle, repair or replace the entire defective axle, or refund the then-current list price of the axle. In all cases, a reasonable time period must be allowed for warranty repairs to be completed. Allowance will only be made for installation costs specifically approved by Dexter Axle.

WHAT YOU MUST DO

In order to make a claim under these warranties:

1. You must be the original purchaser of the vehicle in which the Spring Suspension Axles or Torflex® Axles were originally installed.
2. You must promptly notify us within the warranty period of any defect, and provide us with the axle serial number and any substantiation which may include, but is not limited to, the return of part(s) that we may reasonably request.
3. The axles or suspensions must have been installed and maintained in accordance with good industry practice and any specific Dexter Axle recommendations, including those specified in Dexter Axle's publication "Operation Maintenance Service Manual."

EXCLUSIONS

These warranties do not extend to or do not cover defects caused by:

1. The connecting of brake wiring to the trailer wiring or trailer wiring to the towing vehicle wiring.
2. The attachment of the running gear to the frame.
3. Hub imbalance, or any damage caused thereby.
4. Parts not supplied by Dexter Axle.
5. Any damage whatever caused by or related to any alteration of the axle including welding supplemental brackets to the axle.
6. Use of an axle on a unit other than the unit to which it was originally mounted.
7. Normal wear and tear.
8. Alignment.
9. Improper installation.

10. Unreasonable use (including failure to provide reasonable and necessary maintenance as specified in Dexter Axle's publication "Operation Maintenance Service Manual" including required maintenance after "Prolonged Storage").
11. Improper wheel nut torque.
12. Cosmetic finish or corrosion.

LIMITATIONS

1. **In all cases, Dexter Axle reserves the right to fully satisfy its obligations under the Limited Warranties by refunding the then-current list price of the defective axle (or, if the axle has been discontinued, of the most nearly comparable current product).**
2. Dexter Axle reserves the right to furnish a substitute or replacement component or product in the event an axle or any component of the axle is discontinued or is otherwise unavailable.
3. These warranties are nontransferable.

GENERAL

THE FOREGOING WARRANTIES ARE EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES EXCEPT THAT OF TITLE, WHETHER WRITTEN, ORAL OR IMPLIED, IN FACT OR IN LAW (INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE).

These warranties give you specific legal rights, and you may also have other rights which vary from state to state.

THE DURATION OF ANY IMPLIED WARRANTIES, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED TO THE DURATION OF THE EXPRESS WARRANTIES HEREIN. DEXTER AXLE HEREBY EXCLUDES INCIDENTAL AND CONSEQUENTIAL DAMAGES, INCLUDING LOSS OF TIME, INCONVENIENCE, LOSS OF USE, TOWING FEES, TELEPHONE CALLS OR COST OF MEALS, FOR ANY BREACH OF ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above exclusion or limitation may not apply to you.

Inquiries regarding these warranties should be sent to:

Dexter Axle
P.O. Box 250
Elkhart, Indiana 46515

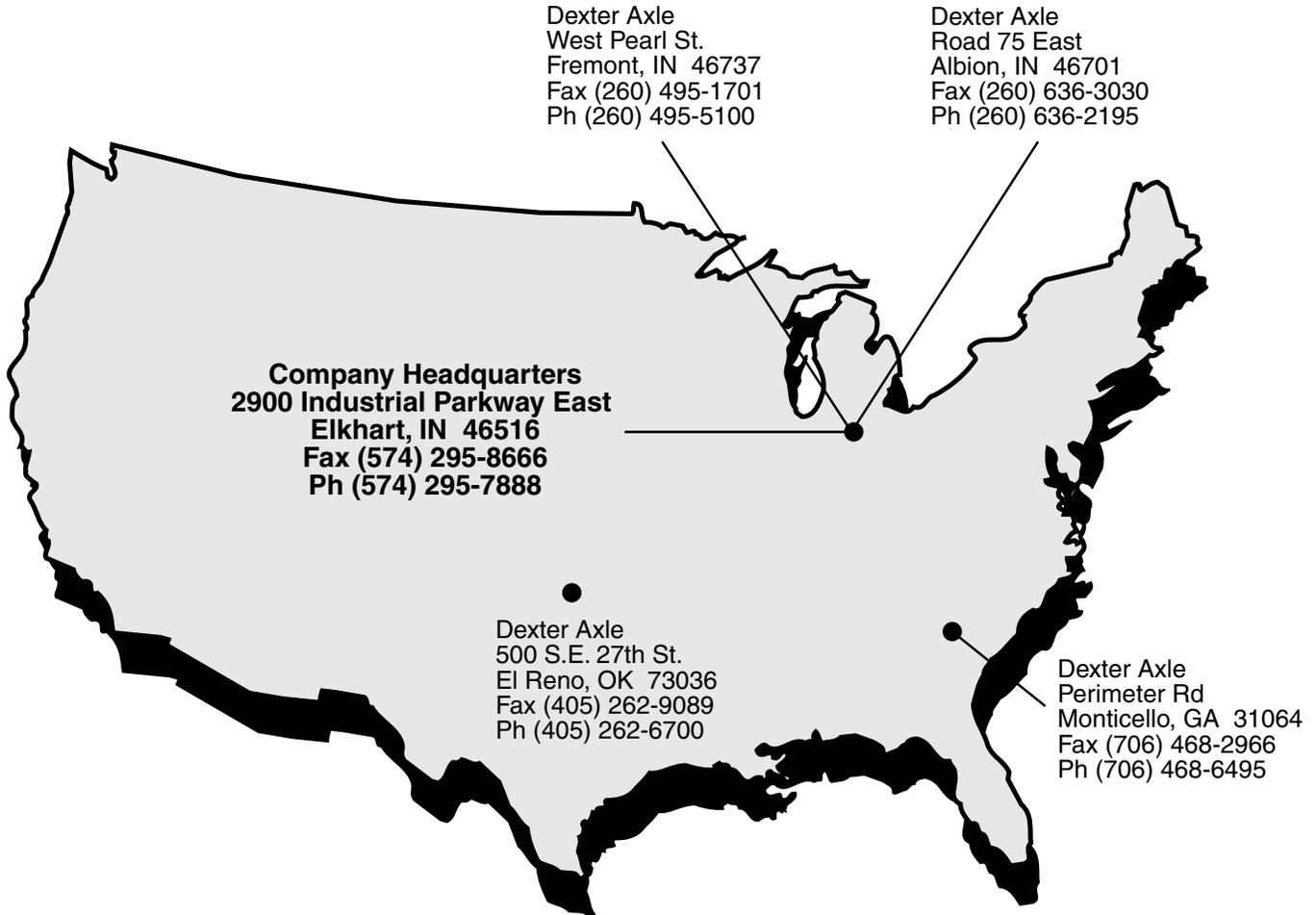






Genuine Dexter axles and components are available nationwide from our plant locations listed below or through our network of distributors. Check our web site for the distributor nearest you.

Visit us online at www.dexteraxle.com



**NO PART OF THIS CATALOG MAY BE REPRODUCED WITHOUT DEXTER AXLE'S PERMISSION.
ALL PART NUMBERS, DIMENSIONS AND SPECIFICATIONS IN THIS CATALOG ARE SUBJECT
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DEXTER AXLE

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